

CHING CHENG WIRE MATERIAL (THAILAND) CO.,LTD.

SPECIFICATION

1). SCOPE:

THIS SPECIFICATION IS APPLIED TO MEET UL AND CSA REQUIREMENT FOR SAFETY THE POWER SUPPLY CORD CONFORMING TO UL AND CSA REGISTERIED.

REFERENCE STANDARD:

UL NO.: 62,498,817

CSA NO.: C22.2 ,NO 21,42,49 FILE NO.

UL: E88446, E162604

CSA: LR57248, LL61597

2). CONSTRUCTION AND DIMENSIONS: IN ACCORDINGWITH THE FOLLOWING TABLES AND ATTACHED DRAWING:

TABLE 1

UL & CSA	300	10	SPT-2 18AWG x 2G 60°C	PVC FLEXIBLE CORD
UL & CSA			EL-713A	CONNEDTOR BODY
UL & CSA			EL-451A	ATTACHMENT PLUG CAP
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APPROVED NO.	ଦ	RATING	CATNO	

TABLE 2

	UL	CSA	MANUFACTURER
ATTACHMENT PLUG CAP	E88446	LR-57248	CHING CHENG
CORD	E162604	LL61597	CHING CHENG
PVC FLEXIBLE CORD	E202490		UL & CSA

TABLE

75	60	3.5x6.9±0.10	1.14	1.02	41 /0.16±0.005	18/2
CSA	UL	mm	mm	mm	PCS/mm	
	°	OD	AVG.THICK	MIN.THICK	CONSTRUCTION	NOMINAL AREA CONSTRUCTION MIN.THICK AVG.THICK
ATING	TEMP RATING	Т	PVC JACKET	ď	JCTOR	CONDUCTOR

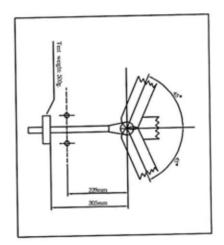
2-1. CABLE MARKING: SPT-2 18AWGX2C 60°C 300V

(UL) SPT-2 E162604 2X18AWG(0.824mm²) VW-1 60°C 300V CHING CHENG

CSA TYPE LL61597 SPT-2 2x0.824mm2(18AWG) 75°C 300V FT2

CHARACTERISTIC :

- 3-1. INSULATION RESISTANCE: BY MAGEETO MEGAOHMS METER WHICH HAS OPEN-CIRCUIT OUTPUT OF 500 VDC AT TERPERATURE OF 25°C. THE INSULATION RESISTANCE SHALL BE NOT LESS 100 MEGAOHMS MEASURE
- AND CUT-OFF CURRENT MAX. 1 mA. FOR EACH CONNECTOR WITHOUT DIELECTRIC STRENGTH: THE PLUG OR CONNECTOR SHALL BE CAPABLE OF WITHSTANDING 2000 BREAKDOWN FOR A PERIOD OF 1 MIN. V AC
- 3-3. OF 0.5 Kgs. AFTER THIS TESTED THE SPECIMEN SHALL NOT DAMAGE BENDING TEST: APPROXMATE 30 TIME PER MINUTE AND CORD SHALL BE APPLIED A WEIGHT BENDING TO 45°C OF RIGHT AND LEFT-HAND SIDE WITH A RATE OF THE SPECIMEN SHALL BE CAPABLE OF WITHSTANDING APPLY 2500 TIMES AND



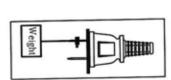
- PUT SPECIMEN INTO A HUMIDITY CABINET CONTAINING AIR WITH A RELATIVE HUMIDITY MAINTAINED BETWEEN 91% AND 95% THE TEMPERATURE OF 40°C \pm 2 MOISTURE RESISTANCE: FOR 168 HOURS. AFTER THIS TESTED THE SPECIMENS SHALLL NOT DAMAGE
- 3-5 HEAT RESISTANCE: THE JAWS PRESS AGAINST IT IN THE AREA WHERE IT IS GRIPPED IN NORMAL WITH A RADIUS OF 25 mm. THE SPECIMEN IS CLAMPED IN SUCH A WAY THAT RADIUS A WIDTH OF 15 mm AND A LENGTH OF 50 mm. THE CORNER ARE ROUDED SPECIMEN SHALL SHOW NOT DAMAGE WITHIN THE MEANING OF THIS USD. THE CENTER LINE OF THE JAWS. AFETR JAWS ARE REMOVED AND THE IS CLAMPED BETWEEN STEEL JAWS HAVING A CYLINDRICAL FACE OF 25 mm KEEP SPECIMEN AT 100°C \pm 2 CIRCULATING OVEN FOR 1 HOURS. THE SPECIMENS STANDARD

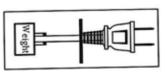
3-6

- SECURITY OF BLADES:
 3-6-1. ON THE BLADES & CONNECTORS FOR 2 MINUTES. CAN NOT BREAKING. EACH BLADE SHALL BE CAPABLE OF WITHSTANDING A PULL OF 20 LBS
- 3-6-2 ON BLADES & MOULDING EACH BLADE SHALL BE CAPABLE OF WITHSTANDING A PULL OF 20 LBS FOR 2 MINUTES. BLADE CAN NOT PULL OVER 2.4 mm.
- 3-6-3 ON BLADE & MOULDING. EACH WIRE SHALL BE CAPABLE OF WITHSTANDING A PULL OF 30 LBS FOR 2 MINUTES NO DIFFERENCE.
- 3-6-4 SECURITY OF BLADES TSETED: HORIZONTALLY. A STRAIGHT PULL OF THE SPECIMEN WEIGHT SHALL THE FITTINGS SHALL BE SECURITY SUPPORTED BY A FLAT MOUNTED BE APPLIED FOR A SPECIMEN TIMES.
- * AT AFTER, A PULL SHALL BE APPLIED TO EACH POLARIZE BLADE INDEPENDENTLY AND THE BOTH BLADES AT ONCE

Plug and Blade Between an attachment

Plug and Flexible cord. Between an attachment





3-7. ABRUPT:

STRIKING STEEL YARD WEIGHT 3 LBS ON THE WIRE IN 10 INCH ABRUPT PULL 20 EACH CORD SET OF POWER SUPPLY CORD SHALL BE OF WITHSTANDING ABRUPT TIMS. CAN NOT BREAKOUT.

3.8. FLAMMABILITY BY VW-1:

FLAMED PERSISTE LONGER THAN 15 SEC. THE SPECIMEN SHALL NOT IGNITE 15 SEC. OR (2) THE DURATION OF THE SPECIMEN FLAME, IF THE SPECIMEN BETWEEN APPLICATION IS : (1) 15 SEC. IF THE SPECIMEN FLAMED CEASES WITHIN THAN 1 MINUTE. FOLLOWING FIVE 15 SEC. APPLICATION OF FLAME. THE PERIOD A VERTICAL SPECIMEN OF THE FINISHED WIRE SHALL NOT BE FLAMED LONGER THE INDICATOR GLAG DURING BETWEEN OR AFTER APPLICATION. COMBUSTIBLE MATERIALS IN IT'S VICINITY OR DAMAGE MORE THAN 25% OF

- 4). APPERANCE: IT SHALL NOT SHOW DAMAGES ON THE SURFACE OF THE PLUG AND CONNECTOR OR FLEXIBLE CORD.
- 5). ALL CORD SHALL BE TESTER 100% TO THE FOLLOWING TESTS:

 1. GROUND INTEGRITY TES.

 2. CONTINUITY & POLARITY TEST.

 3. DIELECTRIC STRENGTH OF PLUG / CONNECTOR TEST.