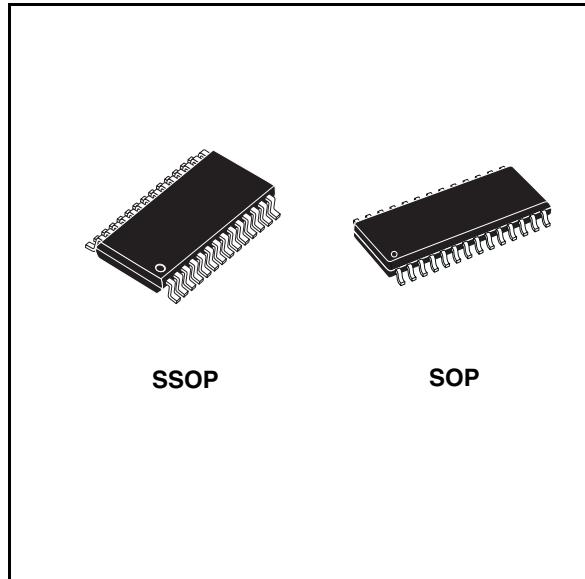


**± 15 kV ESD protected, 1 μ A, 3 to 5.5 V, 250 kbps
RS-232 transceiver with stand-by**

Features

- ESD protection for RS-232 I/O pins
 - ± 15 kV human body model
 - ± 8 kV IEC 1000-4-2 contacts discharge
- 1 μ A low power shutdown with receivers active
- Guaranteed data rate
 - 250 kbps (normal operation)
 - 1 Mbps (very high speed operation)
- Guaranteed slew rate range
 - 6 V/ μ s (normal operation)
 - 24 V/ μ s (very high speed operation)
- 0.1 μ F external capacitors
- Flow-through pinout
- Low supply current 300 μ A
- Available in SSOP28 and SO-28



operation mode and 1 Mbps in the very high speed operation mode while maintaining RS-232 output levels.

Description

The ST3237E is a 3 V to 5.5 V powered EIA/TIA-232 and V.28/V.24 communication interfaces high data-rate capability and enhanced electrostatic discharge (ESD) protection at ± 8 kV using IEC1000-4-2 contact discharge and ± 15 kV using Human Body Model (HBM). The other pins are protected with standard ESD protection at ± 2 kV using HBM method. The ST3237C is a transceiver (5 drivers, 3 receivers) for fast modem applications.

The device has a proprietary low-dropout transmitter output stage providing true RS-232 performance from a 3 V to 5.5 V supply using a dual charge pump. The device is guaranteed to run at data rates of 250 kbps in the normal

Table 1. Device summary

| Order code | Temperature range | Package | Packaging |
|------------|-------------------|------------------------|---------------------|
| ST3237EBDR | -40 to 85 °C | SO-28 (tape and reel) | 1000 parts per reel |
| ST3237EBPR | -40 to 85°C | SSOP28 (tape and reel) | 1350 parts per reel |

Contents

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1 Pin configuration

Figure 1. Pin connection

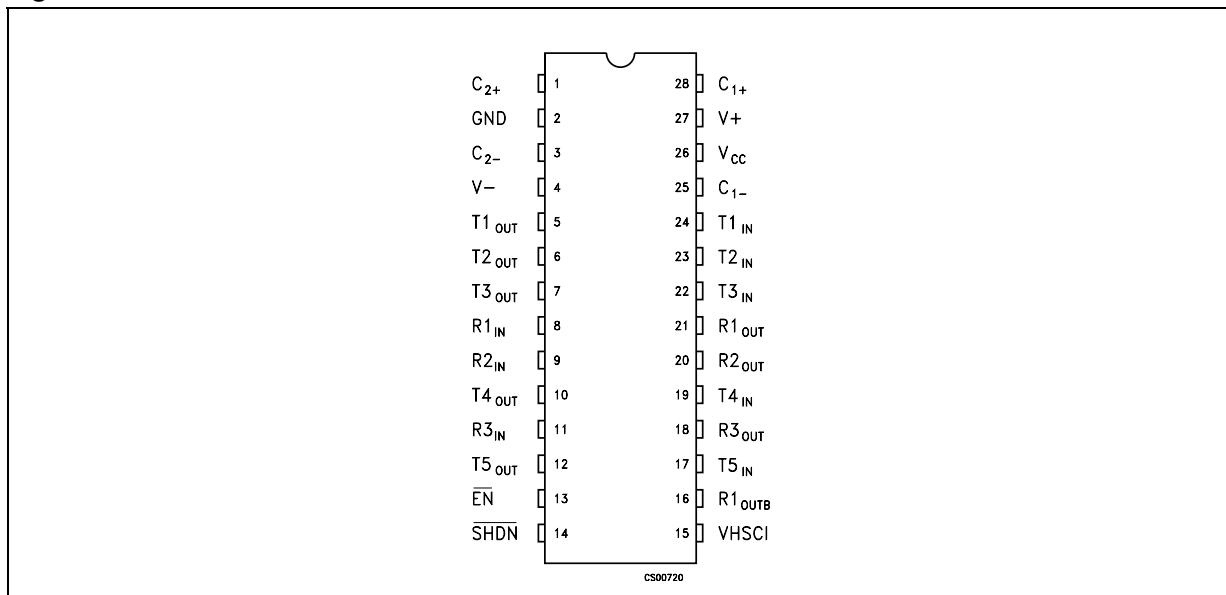


Table 2. Pin description

| Pin n° | Symbol | Name and function |
|--------|--------------------|-------------------------------------------------------------------------------------------------------------------------------|
| 1 | C ₂₊ | Positive Terminal of Inverting Charge Pump Capacitor |
| 2 | GND | Ground |
| 3 | C ₂₋ | Negative terminal of inverting charge pump capacitor |
| 4 | V- | 5.5V generated by the charge pump |
| 5 | T _{1_OUT} | First transmitter output voltage |
| 6 | T _{2_OUT} | Second transmitter output voltage |
| 7 | T _{3_OUT} | Third transmitter output voltage |
| 8 | R _{1IN} | First receiver input voltage |
| 9 | R _{2IN} | Second receiver input voltage |
| 10 | T _{4_OUT} | Fourth transmitter output voltage |
| 11 | R _{3IN} | Third receiver input voltage |
| 12 | T _{5_OUT} | Fifth transmitter output voltage |
| 13 | EN | Receiver enable, active low |
| 14 | SHDN | Shutdown control, active low |
| 15 | VHSCI | Very high speed control input. Connect to GND for normal operation; connect to V _{CC} for 1 Mbps transmission rates. |
| 16 | R _{1OUTB} | Non inverting complementary receiver output. Always active. |
| 17 | T _{5IN} | Fifth transmitter input voltage |
| 18 | R _{3OUT} | Third receiver output voltage |

Table 2. Pin description (continued)

| Pin n° | Symbol | Name and function |
|--------|-------------------|-----------------------------------------------------|
| 19 | T4 _{IN} | Fourth transmitter input voltage |
| 20 | R2 _{OUT} | Second receiver output voltage |
| 21 | R1 _{OUT} | First receiver output voltage |
| 22 | T3 _{IN} | Third transmitter input voltage |
| 23 | T2 _{IN} | Second transmitter input voltage |
| 24 | T1 _N | First transmitter input voltage |
| 25 | C ₁₋ | Negative terminal of voltage- charge pump capacitor |
| 26 | V _{CC} | Supply voltage |
| 27 | V ₊ | -5.5V generated by the charge pump |
| 28 | C ₁₊ | Positive terminal of voltage- charge pump capacitor |

2 Absolute maximum ratings

Table 3. Absolute maximum ratings

| Symbol | Parameter | Value | Unit |
|--------------------------------------|------------------------------------------------------------|---------------------------------|------|
| V _{CC} | Supply voltage | -0.3 to 6 | V |
| V ₊ | Doubled voltage terminal | -0.3 to 7 | V |
| V ₋ | Inverted voltage terminal | 0.3 to -7 | V |
| V ₊ + V ₋ | | 13 | V |
| T _{IN} | Transmitter input voltage range | -0.3 to 6 | V |
| SHDN, EN | | -0.3 to 6 | V |
| VHSCI | Very high speed control input | -0.3 to (V _{CC} + 0.3) | V |
| R _{IN} | Receiver input voltage range | ±25 | V |
| T _{OUT} | Transmitter output voltage range | ±13.2 | V |
| R _{OUT} , R _{OUTB} | Receiver output voltage range | -0.3 to (V _{CC} + 0.3) | V |
| t _{SHORT} | Short circuit duration on T _{OUT} (one at a time) | Continuous | |
| T _{stg} | Storage temperature range | -65 to 150 | °C |

Note: *Absolute maximum ratings are those values beyond which damage to the device may occur. Functional operation under these condition is not implied. V₊ and V₋ can have a maximum magnitude of +7 V, but their absolute addition can not exceed 13 V.*

Table 4. Shutdown and enable control truth table

| SHDN | EN | T-OUT | R-OUT | R-OUTB |
|------|----|--------|--------|--------|
| 0 | 0 | High Z | Active | Active |
| 0 | 1 | High Z | High Z | Active |
| 1 | 0 | Active | Active | Active |
| 1 | 1 | Active | High Z | Active |

Figure 2. ESD performance: transmitter outputs, receiver inputs

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------|------------------------|--------------------------------|------|------|------|------|
| ESD | ESD protection voltage | Human body model | ±15 | | | kV |
| ESD | ESD protection voltage | IEC-1000-4-2 contact discharge | ±8 | | | kV |

3 Electrical characteristics

Table 5. Electrical characteristics ($C_1 - C_4 = 0.1 \mu\text{F}$, $V_{CC} = 3 \text{ V to } 5.5 \text{ V}$, $T_A = -40 \text{ to } 85^\circ\text{C}$, unless otherwise specified. Typical values are referred to $T_A = 25^\circ\text{C}$)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------------|-------------------------------|-------------------------------------------------------------------|------|------|------|---------------|
| I_{SUPPLY} | V_{CC} power supply current | $\overline{SHDN}=V_{CC}$, No Load | | 0.3 | 1 | mA |
| I_{SHDN} | Shutdown supply current | $\overline{SHDN}=\text{GND}$, $V_{T_IN}=\text{GND}$ or V_{CC} | | 1 | 5 | μA |

Table 6. Logic input ($C_1 - C_4 = 0.1 \mu\text{F}$, $V_{CC} = 3 \text{ V to } 5.5 \text{ V}$, $T_A = -40 \text{ to } 85^\circ\text{C}$, unless otherwise specified. Typical values are referred to $T_A = 25^\circ\text{C}$)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------|---------------------------------------------|--------------------------------------------------|------------------------|------|-----------|---------------|
| V_{TIL} | Input logic threshold low ⁽¹⁾ | T-IN, VHSCI, \overline{EN} , \overline{SHDN} | | | 0.8 | V |
| V_{TIH} | Input logic threshold high | T-IN, VHSCI, \overline{EN} , \overline{SHDN} | $V_{CC} = 3.3\text{V}$ | 2 | | V |
| | | | $V_{CC} = 5\text{V}$ | 2.4 | | |
| I_{IL} | Input leakage current | T-IN, VHSCI, \overline{EN} , \overline{SHDN} | | | ± 1.0 | μA |
| V_{HYS} | Transmitter input hysteresis | | | 0.25 | | V |

1. Transmitter input hysteresis is typically 250 mV

Table 7. Transmitter ($C_1 - C_4 = 0.1 \mu\text{F}$ tested at $3.3 \text{ V} \pm 10\%$, $V_{CC} = 3 \text{ V to } 5.5 \text{ V}$, $T_A = -40 \text{ to } 85^\circ\text{C}$, unless otherwise specified. Typical values are referred to $T_A = 25^\circ\text{C}$)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|------------|-------------------------------|--------------------------------------------------------------------------------------------------------------|---------|-----------|----------|---------------|
| V_{TOUT} | Output voltage swing | All transmitter outputs are loaded with $3\text{K}\Omega$ to GND | ± 5 | ± 5.4 | | V |
| R_{TOUT} | Transmitter output resistance | $V_{CC} = 0\text{V}$, $V_{OUT} = \pm 2\text{V}$ | 300 | 10M | | Ω |
| I_{SC} | Output short circuit current | | | ± 60 | | mA |
| I_{TOL} | Output leakage current | $V_{CC} = 0\text{V}$ or 3.3V to 5.5V $V_{OUT} = \pm 12\text{V}$ Transmitters disable | | | ± 25 | μA |

Table 8. Receiver ($C_1 - C_4 = 0.1 \mu\text{F}$ tested at $3.3 \text{ V} \pm 10\%$, $V_{CC} = 3 \text{ V}$ to 5.5 V , $T_A = -40$ to 85°C , unless otherwise specified. Typical values are referred to $T_A = 25^\circ\text{C}$)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-------------|----------------------------------------|---------------------------------------------------|--------------|--------------|----------|------------------|
| I_{OL} | Output leakage current | Receiver disabled, $\overline{EN} = V_{CC}$ | | ± 0.05 | ± 10 | μA |
| V_{OL} | Output voltage low | $I_{OUT} = 1\text{mA}$ | | | 0.4 | V |
| V_{OH} | Output voltage high | $I_{OUT} = -1\text{mA}$ | $V_{CC}-0.6$ | $V_{CC}-0.1$ | | V |
| V_{RIN} | Receiver input voltage operating range | | -25 | | 25 | V |
| V_{RIL} | RS-232 input threshold low | $T_A = 25^\circ\text{C}$, $V_{CC} = 3.3\text{V}$ | 0.6 | 1.1 | | V |
| | | $T_A = 25^\circ\text{C}$, $V_{CC} = 5\text{V}$ | 0.8 | 1.5 | | |
| V_{RIH} | RS-232 input threshold high | $T_A = 25^\circ\text{C}$, $V_{CC} = 3.3\text{V}$ | | 1.5 | 2.4 | V |
| | | $T_A = 25^\circ\text{C}$, $V_{CC} = 5\text{V}$ | | 1.2 | 2.4 | |
| V_{RIHYS} | Input hysteresis | | | 0.3 | | V |
| R_{RIN} | Input resistance | $T_A = 25^\circ\text{C}$ | 3 | 5 | 7 | $\text{k}\Omega$ |

Table 9. Timing characteristics ($C_1 - C_4 = 0.1 \mu\text{F}$ tested at $3.3 \text{ V} \pm 10\%$, $V_{CC} = 3 \text{ V}$ to 5.5 V , $T_A = -40$ to 85°C , unless otherwise specified. Typical values are referred to $T_A = 25^\circ\text{C}$)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------------------------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-----------------|----------------------------------------------------------------------------|---------------|
| D_R | Maximum data rate | $R_L = 3\text{k}\Omega$, $C_L = 1000\text{pF}$ one transmitter switching, $VHSCI=GND$ | 250 | | | Kbps |
| | | $R_L = 3\text{k}\Omega$, $C_L = 250\text{pF}$ one transmitter switching, $VHSCI=V_{CC}$ $V_{CC} = 3$ to 4.5V | 1000 | | | Kbps |
| | | $R_L = 3\text{k}\Omega$, $C_L = 1000\text{pF}$ one transmitter switching, $VHSCI=V_{CC}$ $V_{CC} = 4.5$ to 5.5V | 1000 | | | Kbps |
| t_{PHLR} t_{PLHR} | Propagation delay input to output | R_{IN} to R_{OUT} , $C_L = 150\text{pF}$ | | 0.15 | | μs |
| t_{PHLR} t_{PLHR} | Propagation delay input to output | $R_L = 3\text{k}\Omega$, $C_L = 1000\text{pF}$, $VHSCI=V_{CC}$ $VHSCI=GND$ | | 400 1000 | | ns ns |
| t_{T_SKEW} | Transmitter skew | $ t_{PHL} - t_{TLH} $, $VHSCI=GND$ | | 300 | | ns |
| | | $ t_{PHL} - t_{TLH} $, $VHSCI=V_{CC}$ | | 50 | | ns |
| t_{R_SKEW} | Receiver skew | $ t_{PHL} - t_{TLH} $ | | 100 | | ns |
| t_{OER} | Receiver output enable time | Normal operation | | 50 | | ns |
| t_{ODR} | Receiver output disable time | Normal operation | | 120 | | ns |
| S_{RT} | Transition slew rate | $T_A = 25^\circ\text{C}$ $R_L = 3$ to $7\text{k}\Omega$, $V_{CC} = 3.3\text{V}$ measured from $+3\text{V}$ to -3V or -3V to $+3\text{V}$ $C_L = 150\text{pF}$ to 1000pF , $VHSCI=GND$ $C_L = 150\text{pF}$ to 1000pF , $VHSCI=V_{CC}$ $C_L = 150\text{pF}$ to 2500pF , $VHSCI=GND$ | 6 24 4 | 30 150 30 | $\text{V}/\mu\text{s}$ $\text{V}/\mu\text{s}$ $\text{V}/\mu\text{s}$ | |

Note: Transmitter skew is measured at the transmitter zero cross points

4 Application

Figure 3. Application circuits

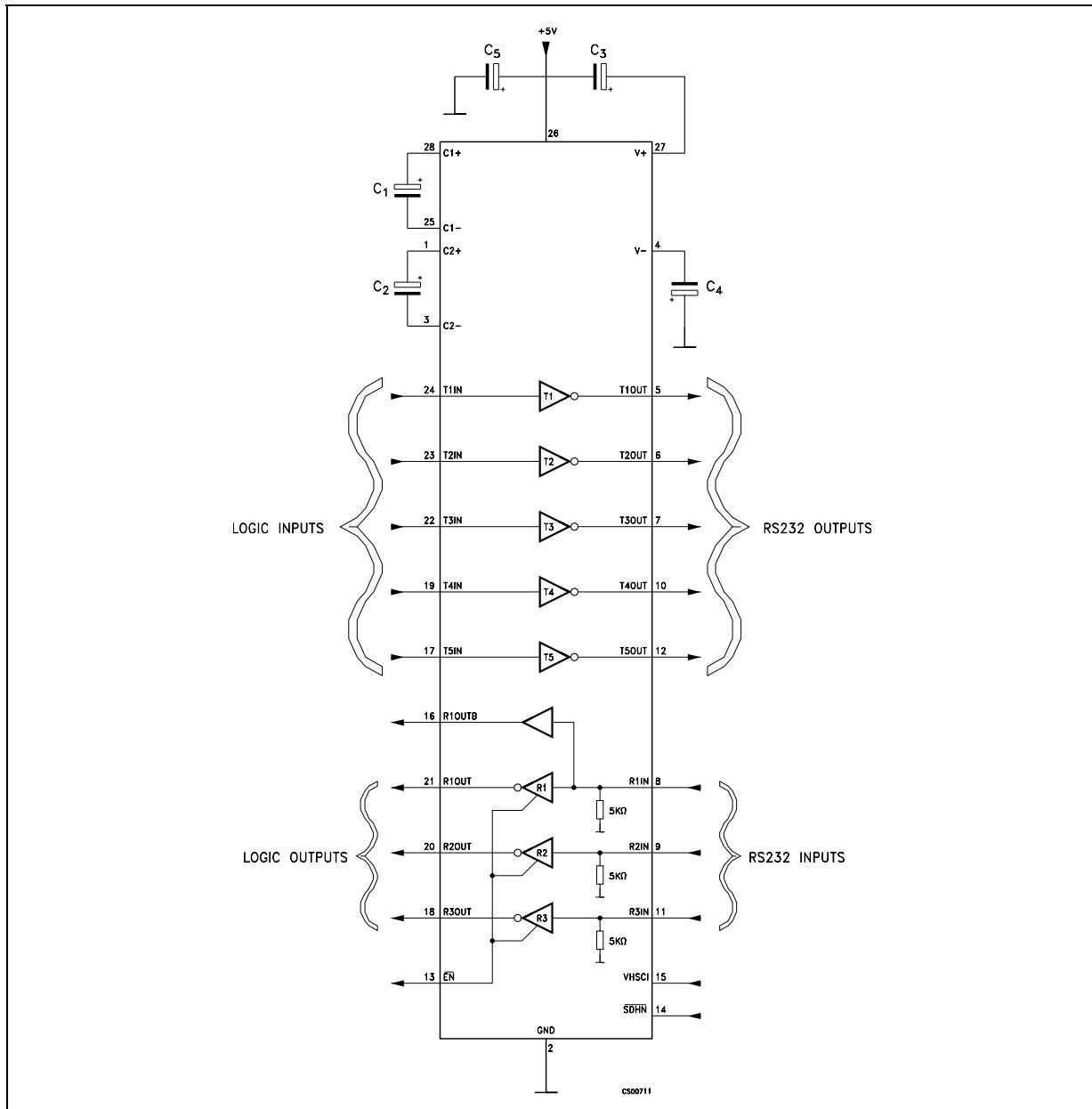


Table 10. Capacitance value (μF)

| V _{CC} | C1 | C2 | C3 | C4 | Cbypass |
|-----------------|-------|------|------|------|---------|
| 3.0 to 3.6 | 0.22 | 0.22 | 0.22 | 0.22 | 0.1 |
| 3.1 to 3.6 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 |
| 4.5 to 5.5 | 0.047 | 0.33 | 0.33 | 0.33 | 0.1 |
| 3.0 to 5.5 | 0.22 | 0.1 | 0.1 | 0.1 | 0.1 |

5 Typical performance characteristics

(unless otherwise specified $T_J = 25^\circ\text{C}$)

Figure 4. Low level receiver output current

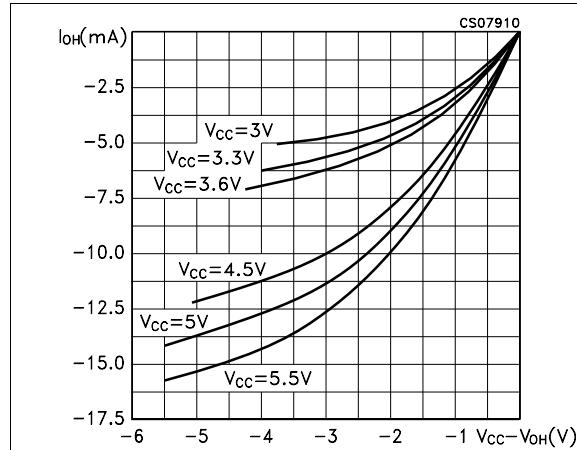


Figure 5. High level receiver output current

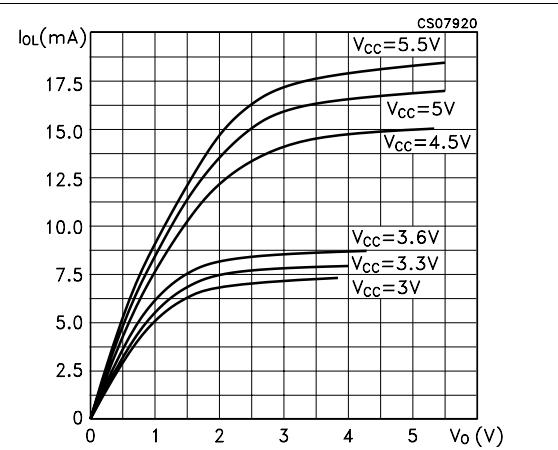
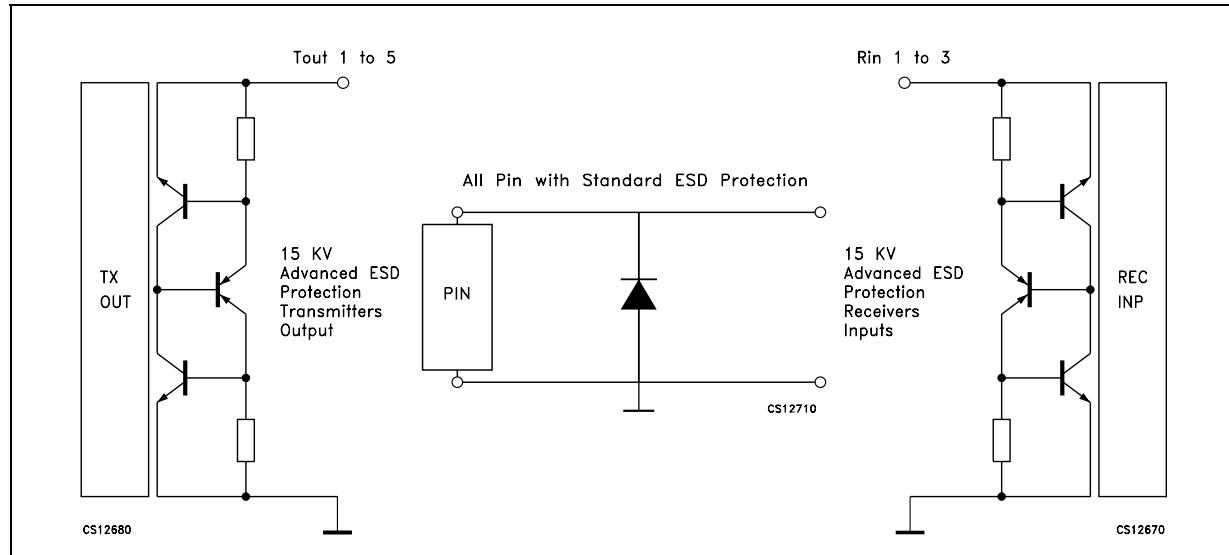


Figure 6. ESD protection



Note: The high ESD protected pins are the I/O RS232 line, transmitter out and receiver in. The other pins guarantee $\pm 2 \text{ kV HBM ESD protection versus ground by means of diodes}$.

6 Application note

This application note describes the procedure for determining the susceptibility and the test method to verify ST ESD advanced protection on RS-232 or RS485 I/O device.

Static electricity is defined as an electrical charge caused by an imbalance of electrons on the surface of a material. This imbalance of electrons produces an electric field that can be measured and that can influence other objects at a distance. Electrostatic discharge is defined as the transfer of charge between bodies at different electrical potentials.

Electrostatic discharge (ESD) can change the electrical characteristics of a semiconductor device, degrading or destroying it. Any input or output port (I/O) allows access communication with other pieces of equipment by external connectors. These connectors are directly linked by the I/O pins of RS-232 or RS485 interface. ST provides the E-series by advanced high ESD protection structure. The protection functionality is tested in two different conditions:

The first model is used to simulate the HUMAN BODY MODEL (HBM) event. A similar discharge can occur from a charged conductive object, such as a metallic tool or fixture. The model used to characterize this event is known as the machine model. A human body model circuit and waveform is presented in figures below.

Figure 7. Human body model circuit

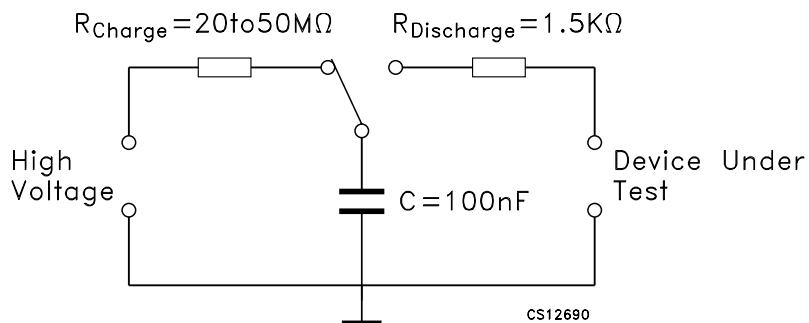
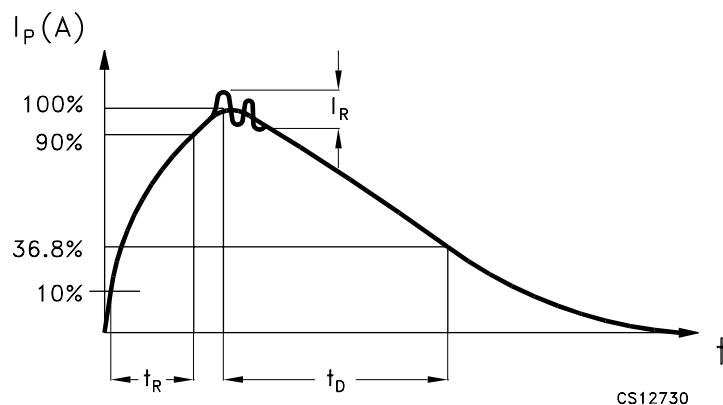


Figure 8. Human body model current waveform



The second model is IEC 1000-4-2 and is used to simulate the reaction of the device on equipment when subjected to electrostatic discharges, which may occur from personnel to objects near vital instrumentation. Direct (Contact) and indirect (Air Gap) applications of discharges to the equipment under test (EUT) are possible. Test characteristics are shown in circuit, waveform and table below.

Figure 9. IEC 1000-4-2 circuit

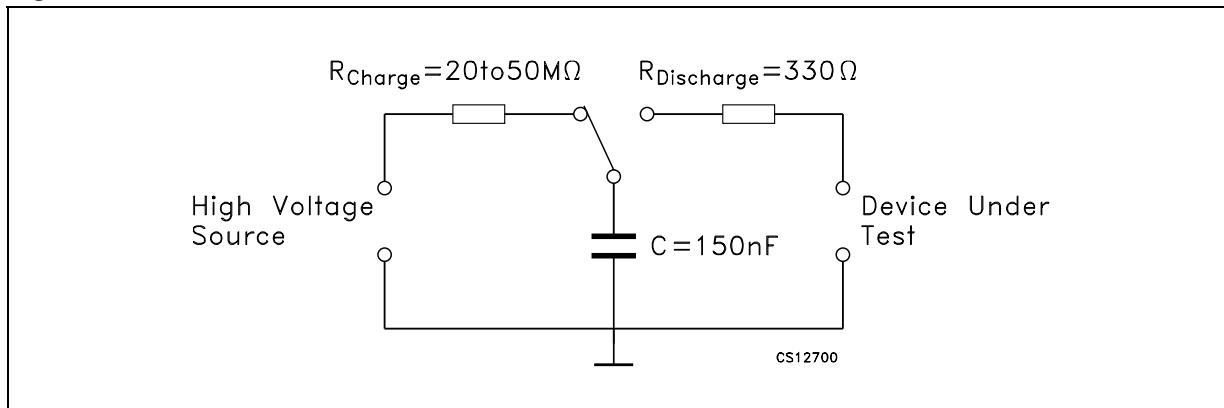


Figure 10. IEC 1000-4-2 current waveform

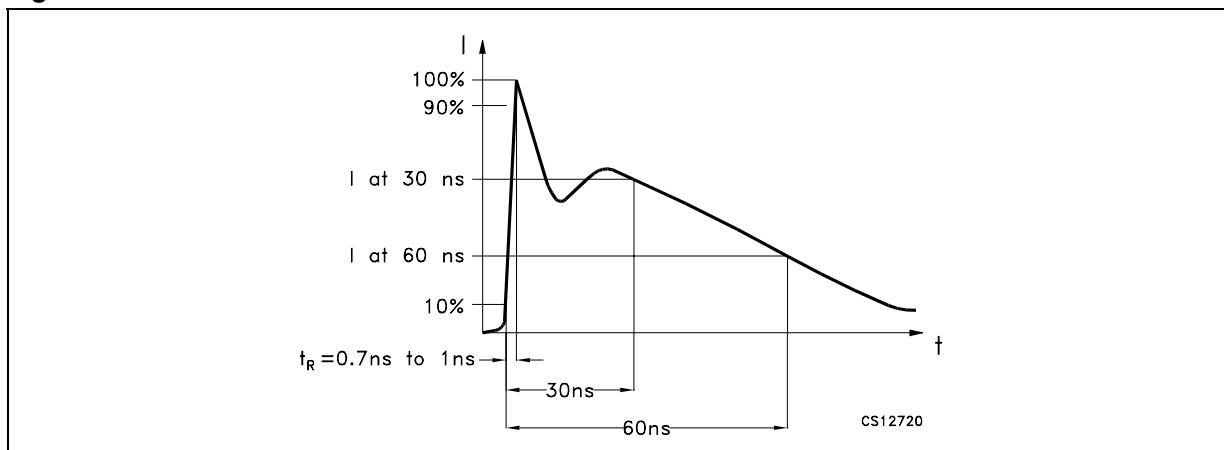


Table 11. Characteristics of the ESD generator

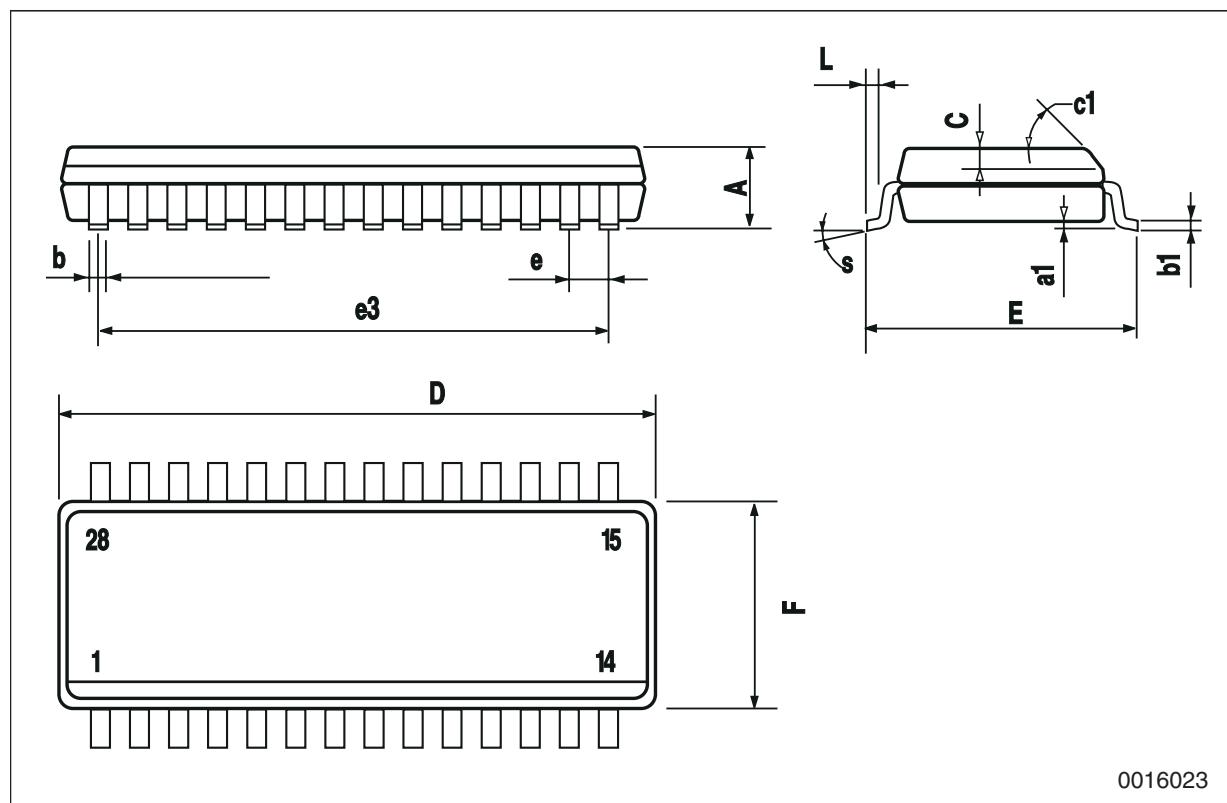
| Level | Indicated voltage | First peak current of discharge ($\pm 10\%$) | Rise time with discharge switch | Current at 30 ns ($\pm 30\%$) | Current at 60 ns ($\pm 30\%$) |
|-------|-------------------|------------------------------------------------|---------------------------------|---------------------------------|---------------------------------|
| 1 | 2 kV | 7.5 A | 0.7 to 1ns | 4 A | 2 A |
| 2 | 4 kV | 15 A | 0.7 to 1ns | 8 A | 4 A |
| 3 | 6 kV | 22.5 A | 0.7 to 1ns | 12 A | 6 A |
| 4 | 8 kV | 30 A | 0.7 to 1ns | 16 A | 8 A |

7 Package mechanical data

In order to meet environmental requirements, ST offers these devices in ECOPACK® packages. These packages have a lead-free second level interconnect. The category of second Level Interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an ST trademark. ECOPACK specifications are available at: www.st.com.

SO-28 mechanical data

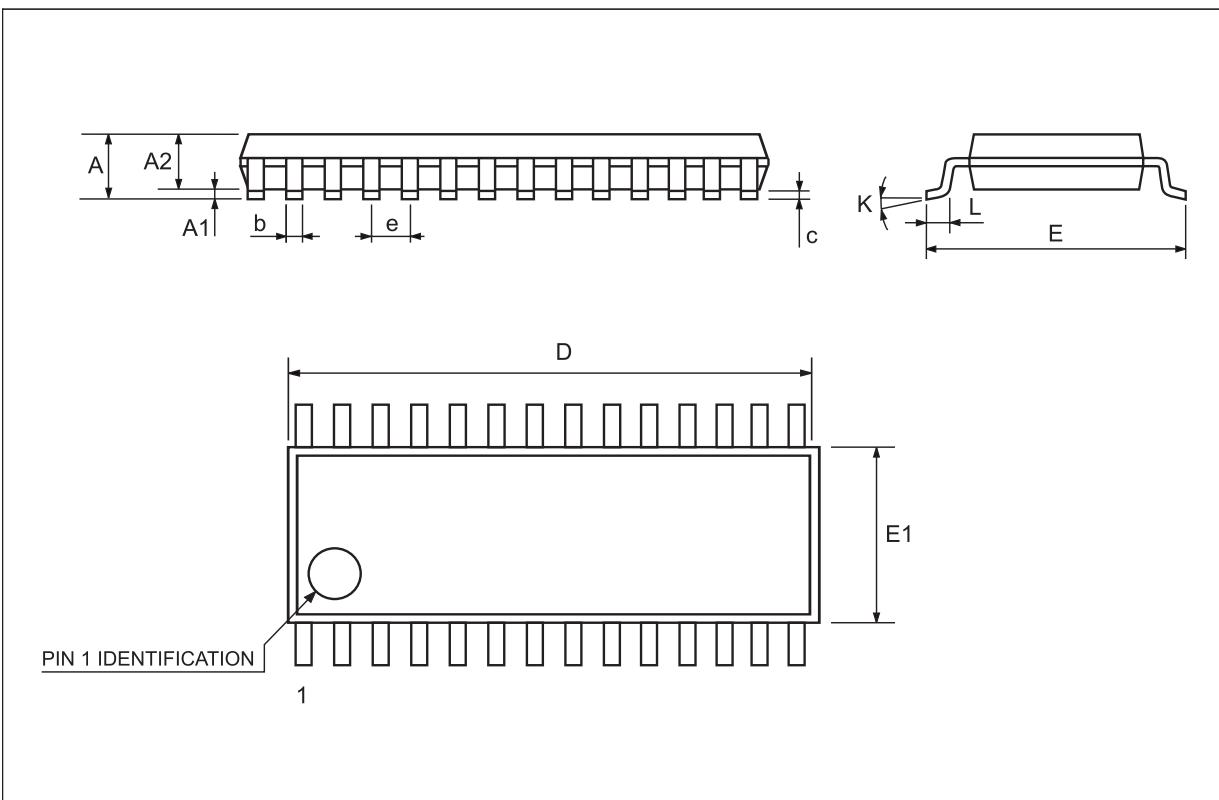
| Dim. | mm. | | | inch. | | |
|------|------------|-------|-------|-------|-------|-------|
| | Min. | Typ. | Max. | Min. | Typ. | Max. |
| A | | | 2.65 | | | 0.104 |
| a1 | 0.1 | | 0.3 | 0.004 | | 0.012 |
| b | 0.35 | | 0.49 | 0.014 | | 0.019 |
| b1 | 0.23 | | 0.32 | 0.009 | | 0.012 |
| C | | 0.5 | | | 0.020 | |
| c1 | 45° (typ.) | | | | | |
| D | 17.70 | | 18.10 | 0.697 | | 0.713 |
| E | 10.00 | | 10.65 | 0.393 | | 0.419 |
| e | | 1.27 | | | 0.050 | |
| e3 | | 16.51 | | | 0.650 | |
| F | 7.40 | | 7.60 | 0.291 | | 0.300 |
| L | 0.50 | | 1.27 | 0.020 | | 0.050 |
| S | 8° (max.) | | | | | |



0016023

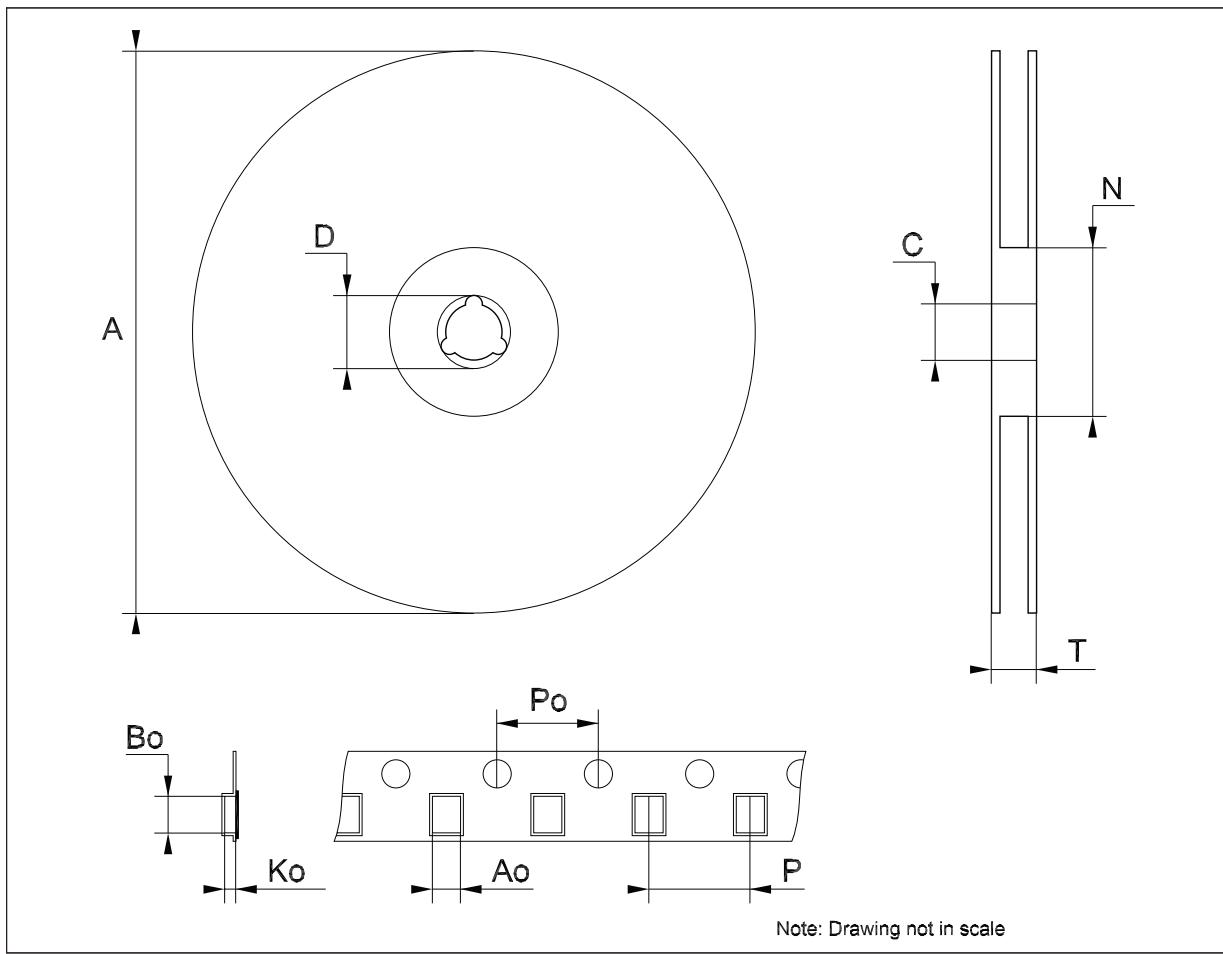
SSOP28 mechanical data

| Dim. | mm. | | | inch. | | |
|------|-------|----------|------|-------|------------|-------|
| | Min. | Typ. | Max. | Min. | Typ. | Max. |
| A | | | 2 | | | 0.079 |
| A1 | 0.050 | | | 0.002 | | |
| A2 | 1.65 | 1.75 | 1.85 | 0.065 | 0.069 | 0.073 |
| b | 0.22 | | 0.38 | 0.009 | | 0.015 |
| c | 0.09 | | 0.25 | 0.004 | | 0.010 |
| D | 9.9 | 10.2 | 10.5 | 0.390 | 0.402 | 0.413 |
| E | 7.4 | 7.8 | 8.2 | 0.291 | 0.307 | 0.323 |
| E1 | 5 | 5.3 | 5.6 | 0.197 | 0.209 | 0.220 |
| e | | 0.65 BSC | | | 0.0256 BSC | |
| K | 0° | | 10° | 0° | | 10° |
| L | 0.55 | 0.75 | 0.95 | 0.022 | 0.030 | 0.037 |



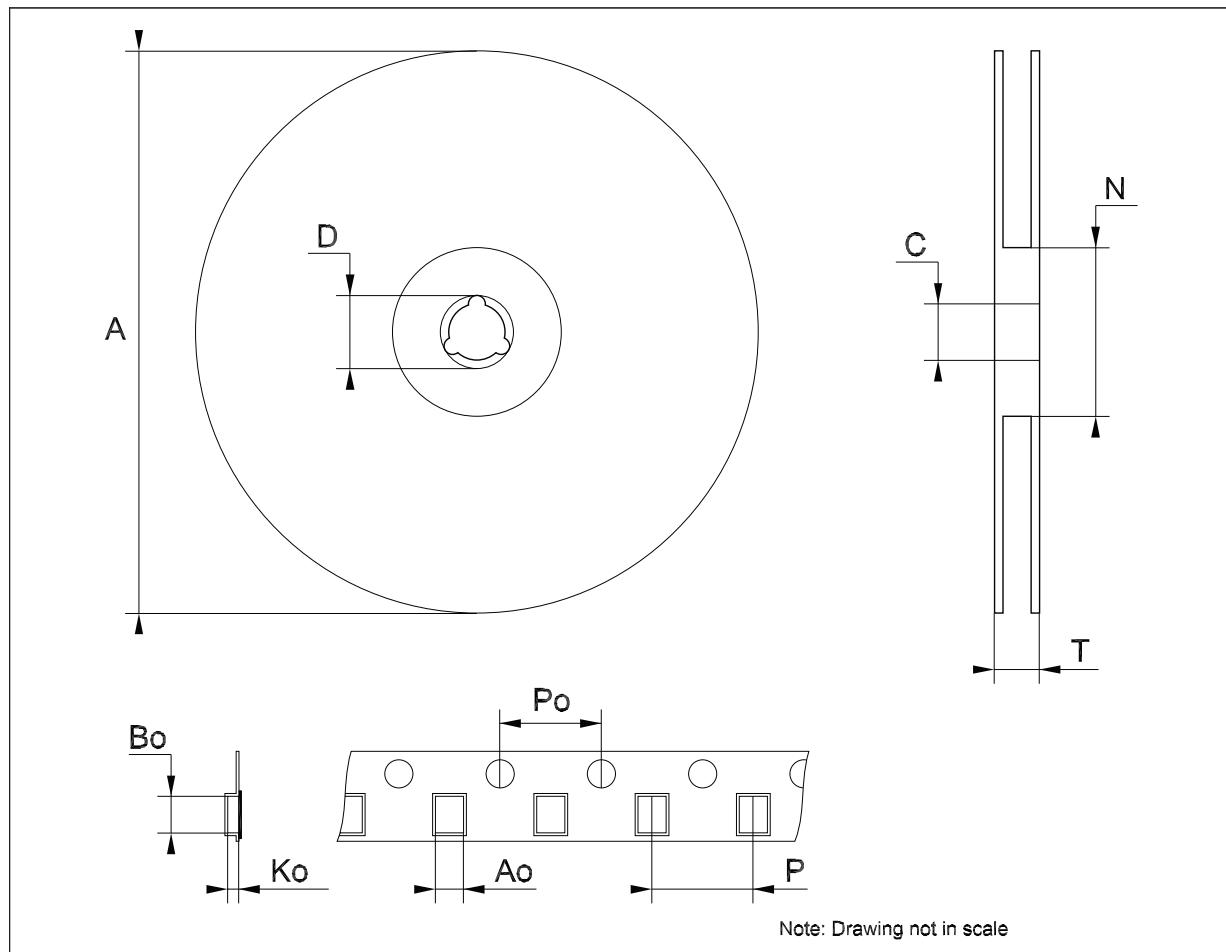
Tape & reel SO-28 mechanical data

| Dim. | mm. | | | inch. | | |
|------|------|------|------|-------|------|--------|
| | Min. | Typ. | Max. | Min. | Typ. | Max. |
| A | | | 330 | | | 12.992 |
| C | 12.8 | | 13.2 | 0.504 | | 0.519 |
| D | 20.2 | | | 0.795 | | |
| N | 60 | | | 2.362 | | |
| T | | | 30.4 | | | 1.197 |
| Ao | 10.8 | | 11.0 | 0.425 | | 0.433 |
| Bo | 18.2 | | 18.4 | 0.716 | | 0.724 |
| Ko | 2.9 | | 3.1 | 0.114 | | 0.122 |
| Po | 3.9 | | 4.1 | 0.153 | | 0.161 |
| P | 11.9 | | 12.1 | 0.468 | | 0.476 |



Tape & reel SSOP28 mechanical data

| Dim. | mm. | | | inch. | | |
|------|------|------|------|-------|------|--------|
| | Min. | Typ. | Max. | Min. | Typ. | Max. |
| A | | | 330 | | | 12.992 |
| C | 12.8 | | 13.2 | 0.504 | | 0.519 |
| D | 20.2 | | | 0.795 | | |
| N | 60 | | | 2.362 | | |
| T | | | 22.4 | | | 0.882 |
| Ao | 8.4 | | 8.6 | 0.331 | | 0.339 |
| Bo | 10.7 | | 10.9 | 0.421 | | 0.429 |
| Ko | 2.9 | | 3.1 | 0.114 | | 0.122 |
| Po | 3.9 | | 4.1 | 0.153 | | 0.161 |
| P | 11.9 | | 12.1 | 0.468 | | 0.476 |



8 Revision history

Table 12. Document revision history

| Date | Revision | Changes |
|-------------|----------|---------------------------------|
| 21-Mar-2005 | 5 | TSSOP has been removed. |
| 24-Mar-2006 | 6 | Order codes updated. |
| 13-Nov-2007 | 7 | Added Table 1 . |

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