## DATA SHEET

## TDA8601 <br> RGB/YUV and fast blanking switch

File under Integrated Circuits, IC02

## FEATURES

- YUV/RGB and fast blanking switch
- 3-state output
- Selectable clamp:
- passive (with diodes) or
- active clamp
- Bandwidth greater than 22 MHz
- Fully ESD protected
- Latch-up free.


## APPLICATIONS

- Standard and high definition television sets
- Peri-television sets.


## GENERAL DESCRIPTION

The device is intended for switching between two RGB or YUV video sources. The outputs can be set to a high-impedance state to enable parallel connection of several devices.

A HIGH level on SEL (pin 5) selects the video inputs of Channel 2. The IOCNTR control pin (pin 16) defines the 3-state outputs and clamp inputs:

- HIGH = 3-state outputs (also for test; active clamp)
- LOW = passive clamp at the video inputs (diode)
- Sandcastle: the video signal is clamped with an active clamp during the sync pulse.


## QUICK REFERENCE DATA

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{P}}$ | supply voltage |  | 7.2 | 8.0 | 8.8 | V |
| $\mathrm{G}_{\mathrm{v}}$ | voltage gain |  | -0.5 | 0 | +0.5 | dB |
| B | bandwidth | at 3 dB | 22 | - | - | MHz |
| $\alpha_{\mathrm{ct}}$ | crosstalk attenuation between two <br> video channels | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | -60 | - | - | dB |
| $\mathrm{T}_{\mathrm{amb}}$ | operating ambient temperature |  | 0 | - | 70 | ${ }^{\circ} \mathrm{C}$ |

ORDERING INFORMATION

| TYPE | PACKAGE |  |  |
| :---: | :---: | :--- | :---: |
|  | NAME | DESCRIPTION | VERSION |
| TDA8601 | DIP16 | plastic dual in-line package; 16 leads (300 mil); long body | SOT38-1 |
| TDA8601T | SO16 | plastic small outline package; 16 leads; body width 3.9 mm | SOT109-1 |

## BLOCK DIAGRAM



MKA 732
Fig. 1 Block diagram.

## PINNING

| SYMBOL | PIN | DESCRIPTION |
| :--- | :---: | :--- |
| V $_{P}$ | 1 | supply voltage (8 V) |
| VIDIa1 | 2 | video input a (channel 1) |
| VIDIb1 | 3 | video input b (channel 1) |
| VIDIc1 | 4 | video input c (channel 1) |
| SEL | 5 | channel selection |
| VIDIa2 | 6 | video input a (channel 2) |
| VIDIb2 | 7 | video input b (channel 2) |
| VIDIc2 | 8 | video input c (channel 2) |
| GND | 9 | ground |
| VIDOc | 10 | video output c |
| VIDOb | 11 | video output b |
| VIDOa | 12 | video output a |
| FBO | 13 | fast blanking output signal |
| FBI2 | 14 | fast blanking input signal <br> (channel 2) |
| FBI1 | 15 | fast blanking input signal <br> (channel 1) |
| IOCNTR | 16 | control of video input or video <br> output |



## LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{P}}$ | supply voltage | -0.3 | +12 | V |
| $\mathrm{~V}_{\mathrm{i}}$ | input voltage (pins 2 to 4 and 6 to 8) referenced to ground | 0 | 8.8 | V |
| $\mathrm{~T}_{\mathrm{j}}$ | junction temperature | - | 150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {stg }}$ | IC storage temperature | -55 | +150 | ${ }^{\circ} \mathrm{C}$ |

## HANDLING

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is desirable to take normal precautions appropriate to handling MOS devices.

ESD in accordance with "MIL STD 883C"- "Method 3015":

1. Human body model: $1500 \Omega, 100 \mathrm{pF}, 3$ pulses positive and 3 pulses negative on each pin with respect to ground. Class 2: 2000 to 3999 V.
2. Machine model: $0 \Omega, 200 \mathrm{pF}, 3$ pulses positive and 3 pulses negative on each pin with respect to ground. The IC withstands 200 V .

THERMAL CHARACTERISTICS

| SYMBOL | PARAMETER | VALUE | UNIT |
| :--- | :--- | :---: | :---: |
| $\mathrm{R}_{\text {th } j \text {-a }}$ | thermal resistance from junction to ambient in free air |  |  |
|  | DIP16 | 70 | K/W |
|  | SO16 | 115 | K/W |

## OPERATING CHARACTERISTICS

The operating characteristics are the conditions within the IC when it is functional; these conditions can have any value. For example, condition $\mathrm{V}_{\mathrm{IL}}$ (pin 5 ) is fixed at 0.5 V . The IC will then operate over the full temperature range and supply voltage range.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{P}}$ | supply voltage |  | 7.2 | 8.0 | 8.8 | V |
| Video inputs (pins 1 to 3 and 6 to 8) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{i}(\mathrm{p}-\mathrm{p})}$ | input video signal amplitude (peak-to-peak value) | R, G, B signals | - | 0.7 | 1 | V |
|  |  | Y signal; active clamp | - | 1 | 1.4 | V |
|  |  | -(B-Y) signal; active clamp | - | 1.05 | 1.5 | V |
|  |  | -(R - Y) signal; active clamp | - | 1.33 | 1.9 | V |
| $\mathrm{C}_{i}$ | input clamp capacitor |  | - | 47 | - | nF |
| Control inputs (pins 5 and 16) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage (pin 5) | $\mathrm{I}_{\mathrm{H}}=10 \mu \mathrm{~A}$ | 0.9 | - | $\mathrm{V}_{\mathrm{P}}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage (pin 5) | $\mathrm{I}_{\mathrm{IL}}=-10 \mu \mathrm{~A}$ | - | - | 0.5 | V |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage (pin 16) | $\mathrm{I}_{1 \mathrm{H}}=10 \mu \mathrm{~A}$ | 2.0 | - | $\mathrm{V}_{\mathrm{P}}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage (pin 16) | $\mathrm{I}_{\mathrm{IL}}=-10 \mu \mathrm{~A}$ | - | - | 0.8 | V |
| $\mathrm{V}_{\text {sc }}$ | sandcastle input voltage level (pin 16) | zero level | - | - | 1.1 | V |
|  |  | blanking level | 2.0 | - | 3.1 | V |
|  |  | clamp level | 3.9 | - | 5.5 | V |
| $\mathrm{t}_{\mathrm{w}}$ | clamp pulse width | SECAM mode | - | 3.6 | - | $\mu \mathrm{s}$ |
|  |  | PAL mode | - | 2.5 | - | $\mu \mathrm{s}$ |
| Fast blanking inputs (pins 14 and 15) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage |  | 0.95 | - | $V_{P}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage |  | - | - | 0.5 | V |
| Video outputs (pins 10 to 12) |  |  |  |  |  |  |
| $\mathrm{C}_{\mathrm{L}}$ | output load capacitor |  | - | 40 | 100 | pF |
| $\mathrm{R}_{\mathrm{L}}$ | output load resistor | note 1 | 1 | - | - | $\mathrm{k} \Omega$ |


| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Fast blanking output (pin 13) |  |  |  |  |  |  |
| $C_{L}$ | output load capacitor |  | - | 40 | 100 | pF |
| $\mathrm{R}_{\mathrm{L}}$ | output load resistor | note 1 | 1 | - | - | $\mathrm{k} \Omega$ |

## Note

1. For the DIP16 package, the thermal resistance is lower. The minimum value for the output load resistor is $270 \Omega$.

## CHARACTERISTICS

The typical values are given for $\mathrm{V}_{\mathrm{P}}=8 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C} . \mathrm{C}_{\mathrm{L}}=40 \mathrm{pF}$; no load resistor; measured in application circuit of Fig. 8 over full supply voltage and temperature range; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply |  |  |  |  |  |  |
| Ip | supply current | no resistive load on the outputs | - | 33 | 40 | mA |
| SVRR | supply voltage rejection ratio | $\mathrm{f}_{\mathrm{i}}=40 \mathrm{~Hz}$ to 50 kHz ; note 1 | - | - | -36 | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=40 \mathrm{~Hz}$; note 1 | - | -51 | -36 | dB |
| Video inputs (pins 1 to 3 and 4 to 6) |  |  |  |  |  |  |
| $\mathrm{R}_{\mathrm{i}}$ | input resistance | for each type of clamp | 10 | - | - | $\mathrm{k} \Omega$ |
| $\mathrm{C}_{\mathrm{i}(\text { max })}$ | maximum input capacitance |  | - | 3 | - | pF |
| $\mathrm{V}_{\text {clamp }}$ | input clamping voltage level | $\mathrm{I}_{\mathrm{i}}=-50 \mathrm{~mA}$; passive clamp | 1.05 | 1.21 | 1.35 | V |
|  |  | $\mathrm{I}_{\mathrm{i}}=50 \mathrm{~mA}$; active clamp; $\mathrm{V}_{\text {IOCNTR }}=3.9 \mathrm{~V}$ | 2.05 | 2.42 | 2.70 | V |
|  |  | $\begin{array}{\|l} \hline \mathrm{I}_{\mathrm{i}}=-50 \mathrm{~mA} ; \text { active clamp; } \\ \mathrm{V}_{\text {IOCNTR }}=3.9 \mathrm{~V} \\ \hline \end{array}$ | 2.05 | 2.37 | 2.70 | V |
| $\mathrm{I}_{\text {sink }}$ | input sink current | $\mathrm{V}_{\mathrm{i}}=2 \mathrm{~V}$; passive clamp | 0.5 | 1.6 | 3 | $\mu \mathrm{A}$ |
| $\left\|\mathrm{I}_{\text {clamp }}\right\|$ | maximum absolute input clamping current | $\mathrm{V}_{\mathrm{i}}=\mathrm{V}_{\text {clamp }}+0.5 \mathrm{~V}$ <br> active clamp | 200 | - | - | $\mu \mathrm{A}$ |


| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Video outputs (pins 10 to 12) |  |  |  |  |  |  |
| $\mathrm{R}_{0}$ | output resistance |  | - | - | 50 | $\Omega$ |
| $\mathrm{R}_{\mathrm{oz}}$ | output resistance | 3-state output | 0.1 | - | - | $\mathrm{M} \Omega$ |
| $\mathrm{C}_{\text {oZ }}$ (max) | maximum output capacitance | 3-state output | - | 3 | - | pF |
| $\mathrm{G}_{v}$ | voltage gain | $\mathrm{f}_{\mathrm{i}}=1 \mathrm{MHz}$ | -0.5 | 0 | +0.5 | dB |
| B | bandwidth | at $\pm 0.5 \mathrm{~dB}$ | 5 | - | - | MHz |
|  |  | at $\pm 1 \mathrm{~dB}$ | 10 | - | - | MHz |
|  |  | at $\pm 3 \mathrm{~dB}$ | 22 | 40 | - | MHz |
| $\alpha_{c t}$ | crosstalk attenuation between two video channels | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$; note 2 | -60 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=10 \mathrm{MHz}$; note 2 | -50 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=22 \mathrm{MHz}$; note 2 | -40 | - | - | dB |
| $\alpha_{\text {off }}$ | isolation of the 3-state configuration | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$; note 2 | -60 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=10 \mathrm{MHz}$; note 2 | -50 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=22 \mathrm{MHz}$; note 2 | -40 | - | - | dB |
| SR | slew rate |  | 100 | 120 | - | V/ $\mu \mathrm{s}$ |
| $\left\|\Delta G_{m}\right\|$ | gain matching between two different signals of the same channel | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | - | - | 0.5 | dB |
| $\mathrm{V}_{\text {O(b) }}$ | output blanking level voltage |  | 2.1 | 2.23 | 2.7 | V |
| $\mathrm{V}_{\text {os(bl) }}$ | output blanking offset voltage | $\begin{aligned} & \mathrm{V}_{i(\text { ch1 })}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p})(\text { white }) ; \\ & \mathrm{V}_{\mathrm{i}(\mathrm{ch} 2)}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black); } \\ & \text { active clamp; note } 3 \end{aligned}$ | - | - | 5 | mV |
|  |  | $\begin{aligned} & \mathrm{V}_{\mathrm{i}(\mathrm{ch} 1)}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p})(\mathrm{white}) ; \\ & \mathrm{V}_{\mathrm{i}(\mathrm{ch} 2)}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black) } ; \\ & \text { passive clamp; note } 3 \end{aligned}$ | - | - | 15 | mV |
| $\Delta \mathrm{V}_{\text {os(bl) }}$ | matching of output blanking offset voltage | $\begin{array}{\|l} \left.\hline \mathrm{V}_{i(\text { ch1 })}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (white }\right) ; \\ \mathrm{V}_{\mathrm{i}}(\mathrm{ch} 2)=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black) } ; \\ \text { active clamp; note } 3 \\ \hline \end{array}$ | - | - | 5 | mV |
|  |  | $\begin{aligned} & \mathrm{V}_{\mathrm{i}(\text { (ch1) }}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (white); } \\ & \mathrm{V}_{\mathrm{i}(\text { ch2 } 2)}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black); } \\ & \text { passive clamp; note } 3 \end{aligned}$ | - | - | 5 | mV |

Fast blanking inputs (pins 14 and 15)

| $\mathrm{Z}_{\mathrm{i}}$ | input impedance |  | 10 | - | - | $\mathrm{k} \Omega$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fast blanking output (pin 13) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{OH}}$ | HIGH level output voltage |  | 2 | 2.35 | 3 | V |
| $\mathrm{V}_{\text {OL }}$ | LOW level output voltage |  | 0 | 0.15 | 0.3 | V |
| $\mathrm{Z}_{0}$ | output impedance |  | - | - | 50 | $\Omega$ |
| SEL input (pin 5) |  |  |  |  |  |  |
| $\mathrm{Z}_{\mathrm{i}}$ | input impedance |  | 10 | - | - | $\mathrm{k} \Omega$ |


| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Timing |  |  |  |  |  |  |
| $\mathrm{t}_{\text {dSEL }}$ VVID | delay time between SEL input and video output | note 4 | - | 12 | 20 | ns |
| $\mathrm{t}_{\mathrm{dSEL}}$;FBO | delay time between SEL input and fast blanking output | note 5 | - | 15 | 40 | ns |
| $\mathrm{t}_{\text {SWVID }}$ | switching time of video output | note 4 | - | 8.5 | 15 | ns |
| tswfbo | switching time of fast blanking output | note 5 | - | 8.5 | 15 | ns |
| $\mathrm{t}_{\text {dFB }}$ | fast blanking level delay between input and output | note 6 | - | 13 | 20 | ns |
| $\mathrm{t}_{\mathrm{dVID}}$ | video delay between input and output | note 7 | - | 4 | 20 | ns |
| $\Delta \mathrm{t}_{\mathrm{dVID}}$ | delay difference between two video signals at the output | note 7 | - | 0.5 | 10 | ns |
| $\Delta \mathrm{t}_{\mathrm{dFB}}$;VID | delay difference between fast blanking level and video at the output | note 7 | - | 5 | 10 | ns |

## Notes

1. The supply voltage rejection ratio is measured at the video outputs (pins 10 to 12) when a sine wave is applied on the power supply pin (pin 1); where: $\mathrm{V}_{\mathrm{DC}}=8 \mathrm{~V} ; \mathrm{V}_{\mathrm{i}}=100 \mathrm{mV}(\mathrm{p}-\mathrm{p})$. This additional sine wave on the power supply pin is guaranteed not to cause extraneous oscillations on the video control and fast blanking signals.
2. The 6 video inputs will contain the same signal. The source impedance is $50 \Omega$.
3. The blanking offset is the level difference between the two channels when they are selected separately and, also, on one video output. This value is measured on each video signal.
4. The delay between the SEL input and the video output together with the switching time of the video output is illustrated in Fig.3. The amplitude of the video signal is $1.9 \mathrm{~V}(p-p)$ when the clamp is active and $1.0 \mathrm{~V}(p-p)$ when the clamp is passive.
5. The delay between the SEL input and fast blanking output together with the switching time of fast blanking output is illustrated in Fig. 4.
6. The fast blanking delay between input and output is illustrated in Fig.5.
7. The video delay between input and output and delay differences are illustrated in Fig.6. Inputs 1 and 2 are either fast blanking input plus a video signal or two video signals. The amplitude of the video signal is 0.5 V ( $\mathrm{p}-\mathrm{p}$ ). The video signal levels ( $\mathrm{i} 1, \mathrm{i} 2,01$ and o ) are $50 \%$ of the video amplitude. The fast blanking signal levels ( i 1 and 01 ) are 0.95 V when the signal rises and 0.5 V when the signal falls.


MKA734

Fig. 3 Timing definition: SEL and VIDO.


Fig. 4 Timing definition: SEL and FBO.


Fig. 5 Timing definition: fast blanking delay.



Fig. 7 Internal pin configuration.

## APPLICATION INFORMATION



Fig. 8 Application diagram.


Fig. 9 Schematic diagram of two TDA8601s operating four channels.

## PACKAGE OUTLINES

DIP16: plastic dual in-line package; 16 leads ( 300 mil); long body
SOT38-1


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | $A_{1}$ min. | $\begin{gathered} \mathbf{A}_{2} \\ \max . \end{gathered}$ | b | $\mathrm{b}_{1}$ | C | $D^{(1)}$ | $E^{(1)}$ | e | $\mathbf{e}_{1}$ | L | $\mathrm{M}_{\mathrm{E}}$ | $\mathrm{M}_{\mathrm{H}}$ | W | $Z_{\max }^{(1)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 4.7 | 0.51 | 3.7 | $\begin{aligned} & 1.40 \\ & 1.14 \end{aligned}$ | $\begin{aligned} & 0.53 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 21.8 \\ & 21.4 \end{aligned}$ | $\begin{aligned} & 6.48 \\ & 6.20 \end{aligned}$ | 2.54 | 7.62 | $\begin{aligned} & 3.9 \\ & 3.4 \end{aligned}$ | $\begin{aligned} & 8.25 \\ & 7.80 \end{aligned}$ | $\begin{aligned} & 9.5 \\ & 8.3 \end{aligned}$ | 0.254 | 2.2 |
| inches | 0.19 | 0.020 | 0.15 | $\begin{aligned} & 0.055 \\ & 0.045 \end{aligned}$ | $\begin{aligned} & 0.021 \\ & 0.015 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 0.86 \\ & 0.84 \end{aligned}$ | $\begin{aligned} & 0.26 \\ & 0.24 \end{aligned}$ | 0.10 | 0.30 | $\begin{aligned} & 0.15 \\ & 0.13 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.31 \end{aligned}$ | $\begin{aligned} & 0.37 \\ & 0.33 \end{aligned}$ | 0.01 | 0.087 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\begin{gathered} \mathrm{A} \\ \max . \end{gathered}$ | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $\mathrm{L}_{\mathrm{p}}$ | Q | v | w | y | $\mathrm{Z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.75 | $\begin{aligned} & 0.25 \\ & 0.10 \end{aligned}$ | $\begin{aligned} & 1.45 \\ & 1.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.25 \\ & 0.19 \end{aligned}$ | $\begin{gathered} 10.0 \\ 9.8 \end{gathered}$ | $\begin{aligned} & 4.0 \\ & 3.8 \end{aligned}$ | 1.27 | $\begin{aligned} & 6.2 \\ & 5.8 \end{aligned}$ | 1.05 | $\begin{aligned} & 1.0 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 0.7 \\ & 0.6 \end{aligned}$ | 0.25 | 0.25 | 0.1 | $\begin{aligned} & 0.7 \\ & 0.3 \end{aligned}$ | $\begin{aligned} & 8^{\circ} \\ & 0^{\circ} \end{aligned}$ |
| inches | 0.069 | $\begin{aligned} & 0.010 \\ & 0.004 \end{aligned}$ | $\begin{aligned} & 0.057 \\ & 0.049 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{aligned} & 0.0100 \\ & 0.0075 \end{aligned}$ | $\begin{aligned} & 0.39 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.16 \\ & 0.15 \end{aligned}$ | 0.050 | $\begin{aligned} & 0.244 \\ & 0.228 \end{aligned}$ | 0.041 | $\begin{aligned} & 0.039 \\ & 0.016 \end{aligned}$ | $\begin{aligned} & 0.028 \\ & 0.020 \end{aligned}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.028 \\ & 0.012 \end{aligned}$ |  |

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT109-1 | 076E07S | MS-012AC |  | $\bigcirc$ | $\begin{aligned} & 95-01-23 \\ & 97-05-22 \end{aligned}$ |

## SOLDERING

## Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398652 90011).

## DIP

## Soldering by dipping or by wave

The maximum permissible temperature of the solder is $260^{\circ} \mathrm{C}$; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $\mathrm{T}_{\text {stg max }}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

## Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V ) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

## SO

## Reflow soldering

Reflow soldering techniques are suitable for all SO packages.
Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to $250^{\circ} \mathrm{C}$.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at $45^{\circ} \mathrm{C}$.

## Wave soldering

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is $260^{\circ} \mathrm{C}$, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than $150^{\circ} \mathrm{C}$ within 6 seconds. Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V ) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and $320^{\circ} \mathrm{C}$.

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values |  |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |  |
| Application information |  |
| Where application information is given, it is advisory and does not form part of the specification. |  |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

## NOTES

## NOTES

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