



FEATURES

- 4000-VPEAK Isolation
- 1/8 Unit Load Up to 256 Nodes on a Bus
- Meets or Exceeds TIA/EIA RS-485 Requirements
- Signaling Rates up to 1 Mbps
- **Thermal Shutdown Protection**
- Low Bus Capacitance 16 pF (Typ) .
- 50 kV/µs Typical Transient Immunity
- Fail-safe Receiver for Bus Open, Short, Idle
- 3.3-V Inputs are 5-V Tolerant

DESCRIPTION

APPLICATIONS

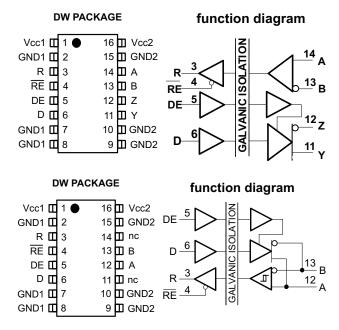
- Security Systems •
- **Chemical Production** •
- **Factory Automation**
- **Motor/motion Control** .
- **HVAC and Building Automation Networks** •
- **Networked Security Stations**

The ISO15 is an isolated half-duplex differential line transceiver while the ISO35 is an isolated full-duplex differential line driver and receiver for TIA/EIA 485/422 applications.

These devices are ideal for long transmission lines since the ground loop is broken to allow for a much larger common-mode voltage range. The symmetrical isolation barrier of the device is tested to provide 2500 Vrms of isolation for 60s between the bus-line transceiver and the logic-level interface.

Any cabled I/O can be subjected to electrical noise transients from various sources. These noise transients can cause damage to the transceiver and/or near-by sensitive circuitry if they are of sufficient magnitude and duration. These isolated devices can significantly increase protection and reduce the risk of damage to expensive control circuits.

The ISO15 and ISO35 are qualified for use from -40°C to 85°C.





Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

					VALUE	UNIT
V _{CC}	Input supply vo	ltage. ⁽²⁾ V _{CC1} , V _{CC2}			-0.3 to 6	V
Vo	Voltage at any	bus I/O terminal			-9 to 14	V
VIT	Voltage input, t	ransient pulse, A, B, Y, a	nd Z (through 100Ω , see Fig	ure 11)	-50 to 50	V
VI	Voltage input a	/oltage input at any D, DE or RE terminal				V
I _O	Receiver output current				±10	mA
				Bus pins and GND1	±6	
		Human Body Model	JEDEC Standard 22, Test Method A114-C.01	Bus pins and GND2	±16	kV
ESD	Electrostatic			All pins	±4	
LOD	discharge	Charged Device Model	JEDEC Standard 22, Test Method C101	All pins	±1	kV
		Machine Model	ANSI/ESDS5.2-1996		±200	V
TJ	Maximum junct	ion temperature			170	°C

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values except differential I/O bus voltages are with respect to network ground terminal and are peak voltage values

RECOMMENDED OPERATING CONDITIONS

			MIN	TYP	MAX	UNIT
V_{CC}	Supply Voltage, V _{CC1} , V _{CC2}		3.15	3.3	3.6	V
V _{OC}	Voltage at either bus I/O terminal	А, В	-7		12	V
VIH	High-level input voltage	D, DE, RE	2		V _{CC}	V
VIL	Low-level input voltage	D, DE, RE	0		0.8	V
V _{ID}	Differential input voltage	A with respect to B	-12		12	V
R_L	Differential input resistance		54	60		Ω
	Output summat	Driver	-60		60	(
I _O	Output current	Receiver	-8		8	mA
TJ	Operating junction temperature		-40		150	°C

SUPPLY CURRENT

over recommended operating condition (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
		ISO35	RE at 0 V or Vcc, DE at 0 V, No load (driver disabled)			8	mA
	Logic-side supply	13035	RE at 0 V or Vcc, DE at V _{CC} , No Load (driver enabled)			8	ША
	current	ISO15	RE at 0 V or Vcc, DE at 0 V, No load (driver disabled)			8	mA
		13015	RE at 0 V or Vcc, DE at V _{CC} , No Load (driver enabled)			8 8 15	IIIA
		ISO35	RE at 0 V or Vcc, DE at 0 V, No load (driver disabled)			15	mA
	Bus-side supply	13035	RE at 0 V or Vcc, DE at V _{CC} , No Load (driver enabled)			19	ША
I _{CC2}	current	ISO15	RE at 0 V or Vcc, DE at 0 V, No load (driver disabled)			15	mA
		13015	$\overline{\text{RE}}$ at 0 V or Vcc, DE at V _{CC} , No Load (driver enabled)			19	ША



DRIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS			MIN	TYP	MAX	UNIT
		$I_{O} = 0$ mA, no load			2.5		V_{CC}	
	Differential output valtage magnitude	$R_L = 54 \Omega$, See Figure 1			1.5	2		V
V _{OD}	Differential output voltage magnitude	$R_{L} = 10$	00 Ω (RS-422), See Figure 1		2	2.3		v
		V _{test} fro	m –7 V to +12 V, See Figure	e 2	1.5			
$\Delta V_{OD} $	Change in magnitude of the differential output voltage	See Figure 1 and Figure 2		-0.2	0	0.2	V	
V _{OC(SS)}	Steady-state common-mode output voltage				1	2.6	3	
$\Delta V_{OC(SS)}$	Change in steady-state common-mode output voltage	See Figure 3			-0.1		0.1	V
V _{OC(pp)}	Peak-to-peak common-mode output voltage	See Figure 3				0.5		V
l _l	Input current	D, DE,	V _I at 0 V or V _{CC1}		-10		10	μA
		ISO15	See receiver input current					
			V_{Y} or V_{Z} = 12 V				90	
I _{OZ}	High-impedance state output current	IDO35	$V_{\rm Y}$ or $V_{\rm Z}$ = 12 V, $V_{\rm CC}$ = 0	Other input	-10			
		10035	$V_Y \text{ or } V_Z = 12 \text{ V}, V_{CC} = 0$ $V_Y \text{ or } V_Z = -7 \text{ V}$	at 0 V			90	μA
			$V_{\rm Y}$ or $V_{\rm Z}$ = -7 V, $V_{\rm CC}$ = 0		-10			
		V_A or V	B at −7 V	Other				
I _{OS}	Short-circuit output current	V_A or V	_B at 12 V	input at 0 V	-250		250	mA
C _(OD)	Differential output capacitance	V _I = 0.4 sin (4E6πt) + 0.5 V, DE at 0 V				16		pF
CMTI	Common-mode transient immunity	$V_I = V_C$	_C or 0 V, See Figure 12 and	Figure 13	25	50		kV/μs

DRIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{PLH} , t _{PHL}	Propagation delay				340	
t _{sk(p)}	Pulse skew (t _{PHL} – t _{PLH})	See Figure 4		6		ns
t _r	Differential output signal rise time		120	185	300	
t _f	Differential output signal fall time	Soo Figuro F	120	180	300	ns
t _{PHZ}	Propagation delay, high-level-to-high-impedance output	- See Figure 5			205	μs
t _{PZH}	Propagation delay, high-impedance-to-high-level output				530	
t _{PLZ}	Propagation delay, low-level to high-impedance output	See Figure 6			330	μs
t _{PZL}	Propagation delay, standby-to-low-level output				530	



RECEIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDIT	IONS	MIN	TYP	MAX	UNIT
V _{IT(+)}	Positive-going input threshold voltage	$I_0 = -8 \text{ mA}$				-20	mV
V _{IT(-)}	Negative-going input threshold voltage	I _O = 8 mA		-200			mV
V _{hys}	Hysteresis voltage (V _{IT+} – V _{IT} –)				50		mV
V	Output voltogo	V _{ID} = 200 mV, See Figure 7	I _O = -8 mA	2.4			V
Vo	Output voltage	$I_{O} = 8 \text{ m}$	$I_0 = 8 \text{ mA}$			0.4	
I _{O(Z)}	High-impedance state output current	$V_1 = -7$ to 12 V, Other input = 0 V		-1		1	μA
		$V_A \text{ or } V_B = 12 \text{ V}$			0.05	0.1	
ا مع ا	Rue input current	$V_A \text{ or } V_B = 12 \text{ V}, V_{CC} = 0$	Other input at 0 V		0.05	0.1	~ ^
I _A or I _B	Bus input current	$V_A \text{ or } V_B = -7 \text{ V}$	Other input at 0 V	-0.1	-0.04		mA
		$V_A \text{ or } V_B = -7 \text{ V}, V_{CC} = 0$		-0.1	-0.03		
I _{IH}	High-level input current, RE	V _{IH} = 2 V		-10			μΑ
I _{IL}	Low-level input current, RE	V _{IL} = 0.8 V		-10			μA
R _{ID}	Differential input resistance	A, B		48			kΩ
CD	Differential input capacitance	$V_{I} = 0.4 \sin (4E6\pi t) + 0.5V$, DE a	at 0 V		16		pF

RECEIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Dropogation dalay	ISO15				100	20
t _{PLH} , t _{PHL}	Propagation delay	ISO35			100	ns	
t _{sk(p)}		ISO15				13	~~~
	Pulse skew (t _{PHL} – t _{PLH})	ISO35	- See Figure 8		13	ns	
t _r	Output signal rise time				2	4	~~~
t _f	Output signal fall time				2	4	ns
t _{PZH} , t _{PZL}			DE at 0 V, See Figure 9		13	25	ns
t _{PHZ} , t _{PLZ}	Propagation delay, high-level-to-high-impedance outp Propagation delay, low-level to high-impedance output	and Figure 10	13		25	ns	



PARAMETER MEASUREMENT INFORMATION

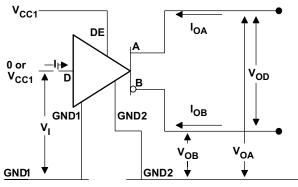
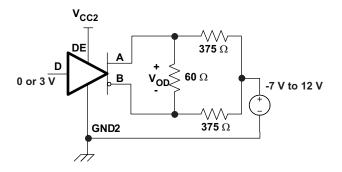


Figure 1. Driver V_{OD} Test and Current Definitions





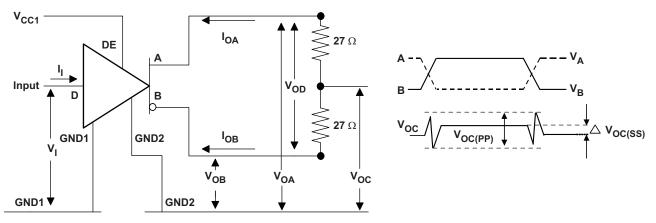
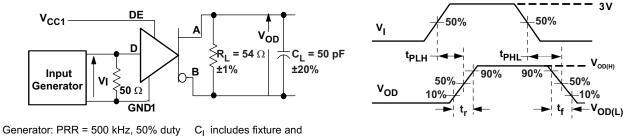


Figure 3. Test Circuit and Waveform Definitions For The Driver Common-Mode Output Voltage



cycle, t_r <6ns, t_f <6ns, Z_O = 50 Ω Instrument

Instrumentation Capacitance

Figure 4. Driver Switching Test Circuit and Voltage Waveforms

PARAMETER MEASUREMENT INFORMATION (continued)

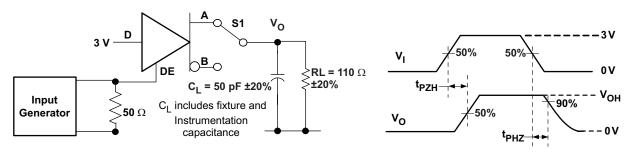
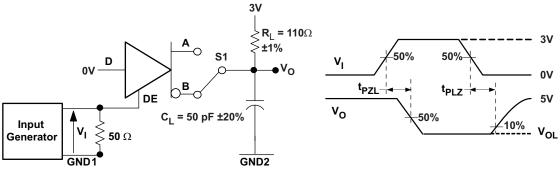


Figure 5. Driver High-Level Output Enable and Disable Time Test Circuit and Voltage Waveforms



Generator: PRR = 500 kHz, 50% duty cycle, t_r <6ns, t_f <6ns, Z_O = 50 Ω

C_L includes fixture and Instrumentation capacitance

Figure 6. Driver Low-Level Output Enable and Disable Time Test Circuit and Voltage Waveform

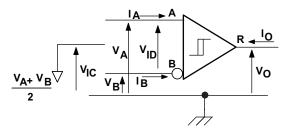


Figure 7. Receiver Voltage and Current Definitions

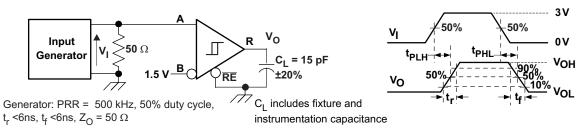
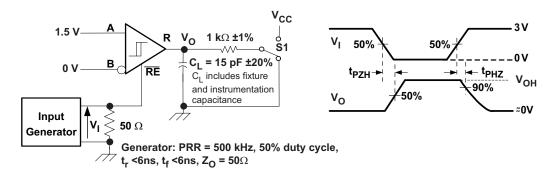


Figure 8. Receiver Switching Test Circuit and Waveforms



PARAMETER MEASUREMENT INFORMATION (continued)





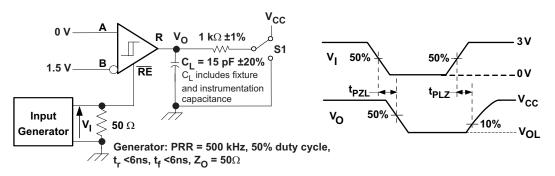
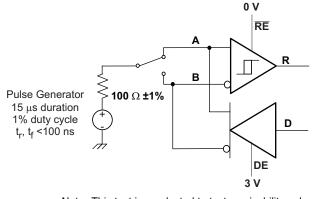


Figure 10. Receiver Enable Test Circuit and Waveforms, Data Output Low

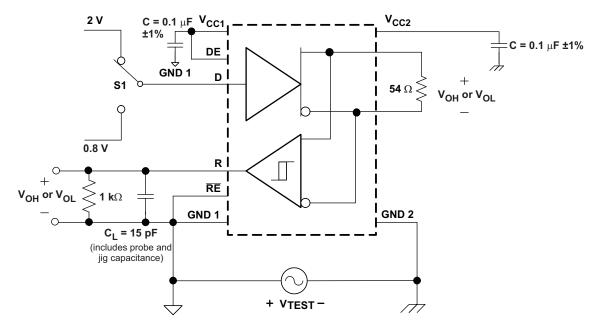


Note: This test is conducted to test survivability only. Data stability at the R output is not specified.

Figure 11. Transient Over-Voltage Test Circuit

TEXAS INSTRUMENTS

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PARAMETER MEASUREMENT INFORMATION (continued)



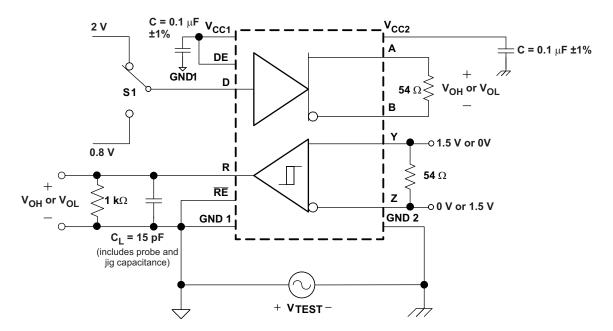


Figure 13. Full-Duplex Common-Mode Transient Immunity Test Circuit

DEVICE INFORMATION

V _{CC1}	V _{CC2}	INPUT (D)	ENABLE INPUT (DE)	Ουτ	PUTS
				A or Y	B or Z
PU	PU	Н	Н	Н	L
PU	PU	L	Н	L	Н
PU	PU	Х	L	Z	Z
PU	PU	Х	OPEN	Z	Z
PU	PU	OPEN	Н	Н	L
PD	PU	Х	Х	Z	Z
PU	PD	Х	Х	Z	Z
PD	PD	Х	Х	Z	Z

Table 1. Driver Function Table

Table 2. Receiver Function Table

V _{CC1}	V _{CC2}	DIFFERENTIAL INPUT V _{ID} = (V _A – V _B)	ENABLE (RE)	OUTPUT (R)
PU	PU	–0.01 V ≤ V _{ID}	L	Н
PU	PU	$-0.2 \text{ V} < \text{V}_{\text{ID}} < -0.01 \text{ V}$	L	?
PU	PU	$V_{ID} \leq -0.2 V$	L	L
PU	PU	X	Н	Z
PU	PU	X	OPEN	Z
PU	PU	Open circuit	L	Н
PU	PU	Short Circuit	L	Н
PU	PU	Idle (terminated) bus	L	Н
PD	PU	X	Х	Z
PU	PD	X	L	Н

PACKAGE CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER ⁽¹⁾	TEST CONDITIONS	MIN	TYP	MAX	UNIT
L(I01)	Minimum air gap (Clearance)	Shortest terminal to terminal distance through air	8.34			mm
L(I02)	Minimum external tracking (Creepage)	Shortest terminal to terminal distance across the package surface	8.1			mm
СТІ	Tracking resistance (Comparative Tracking Index)	DIN IEC 60112 / VDE 0303 Part 1	≥175			V
	Minimum Internal Gap (Internal Clearance)	Distance through the insulation	0.008			mm
R _{IO}	Isolation resistance	Input to output, $V_{IO} = 500 \text{ V}$, all pins on each side of the barrier tied together creating a two-terminal device		>10 ¹²		Ω
CIO	Barrier capacitance Input to output	V _I = 0.4 sin (4E6πt)		2		pF
CI	Input capacitance to ground	V _I = 0.4 sin (4E6πt)		2		pF

(1) Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed circuit board do not reduce this distance.

Creepage and clearance on a printed circuit board become equal according to the measurement techniques shown in the Isolation Glossary. Techniques such as inserting grooves and/or ribs on a printed circuit board are used to help increase these specifications.



IEC 60664-1 RATINGS TABLE

PARAMETER	TEST CONDITIONS	SPECIFICATION
Basic isolation group	Material group	Illa
	Rated mains voltage ≤ 150 V _{RMS}	I-IV
Installation classification	Rated mains voltage ≤ 300 V _{RMS}	1-111
	Rated mains voltage ≤ 400 V _{RMS}	I-II

IEC 60747-5-2 INSULATION CHARACTERISTICS (1)

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	SPECIFICATION	UNIT
V _{IORM}	Maximum working insulation voltage		560	V
V _{PR}	Input to output test voltage	Method b1, $V_{PR} = V_{IORM} \times 1.875$, 100% Production test with t = 1 s, Partial discharge < 5 pC	1050	V
VIOTM	Transient overvoltage	t = 60 s	4000	V
R _S	Insulation resistance	$V_{IO} = 500 \text{ V at } T_{S}$	>10 ⁹	Ω
	Pollution degree		2	

(1) Climatic Clasification 40/125/21

REGULATORY INFORMATION

VDE	UL
Certified according to IEC 60747-5-2	Recognized under 1577 Component Recognition Program ⁽¹⁾
File Number: 40016131	File Number: E181974

(1) Production tested ≥3000 VRMS for 1 second in accordance with UL 1577.



IEC SAFETY LIMITING VALUES

Safety limiting intends to prevent potential damage to the isolation barrier upon failure of input or output circuitry. A failure of the IO can allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to overheat the die and damage the isolation barrier potentially leading to secondary system failures.

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
I _S	Safety input, output, or supply current	DW-16	$\theta_{JA} = 212^{\circ}C/W, V_I = 5.5 V,$ T _J = 170°C, T _A = 25°C			210	mA
T_S	Maximum case temperature	DW-16				150	°C

The safety-limiting constraint is the absolute maximum junction temperature specified in the absolute maximum ratings table. The power dissipation and junction-to-air thermal impedance of the device installed in the application hardware determines the junction temperature. The assumed junction-to-air thermal resistance in the Thermal Characteristics table is that of a device installed in the JESD51-3, Low Effective Thermal Conductivity Test Board for Leaded Surface Mount Packages and is conservative. The power is the recommended maximum input voltage times the current. The junction temperature is then the ambient temperature plus the power times the junction-to-air thermal resistance.

THERMAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
0	lunction to Air	Low-K Thermal Resistance ⁽¹⁾		168		°C/W
θ_{JA}	Junction-to-Air	High-K Thermal Resistance	96.1			C/VV
θ_{JB}	Junction-to-Board Thermal Resistance			61		°C/W
θ_{JC}	Junction-to-Case Thermal Resistance			48		°C/W
P _D	Device Power Dissipation	$V_{CC1} = V_{CC2} = 5.25 \text{ V}, \text{ T}_{J} = 150^{\circ}\text{C}, \text{ C}_{L} = 15 \text{ pF},$ Input a 20 MHz 50% duty cycle square wave			220	mW

(1) Tested in accordance with the Low-K or High-K thermal metric definitions of EIA/JESD51-3 for leaded surface mount packages.

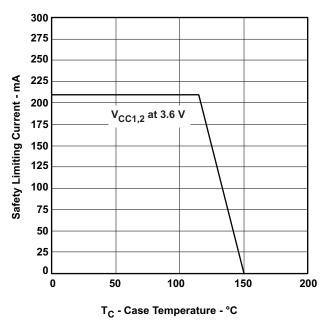
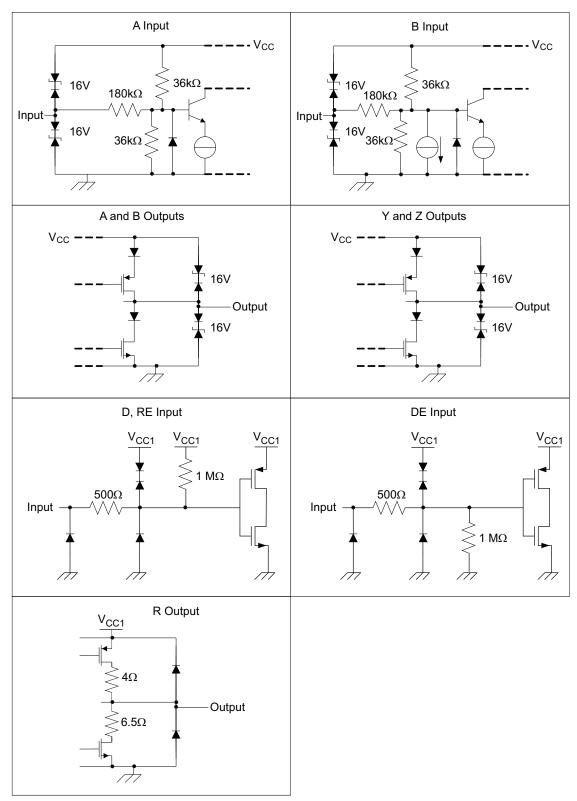


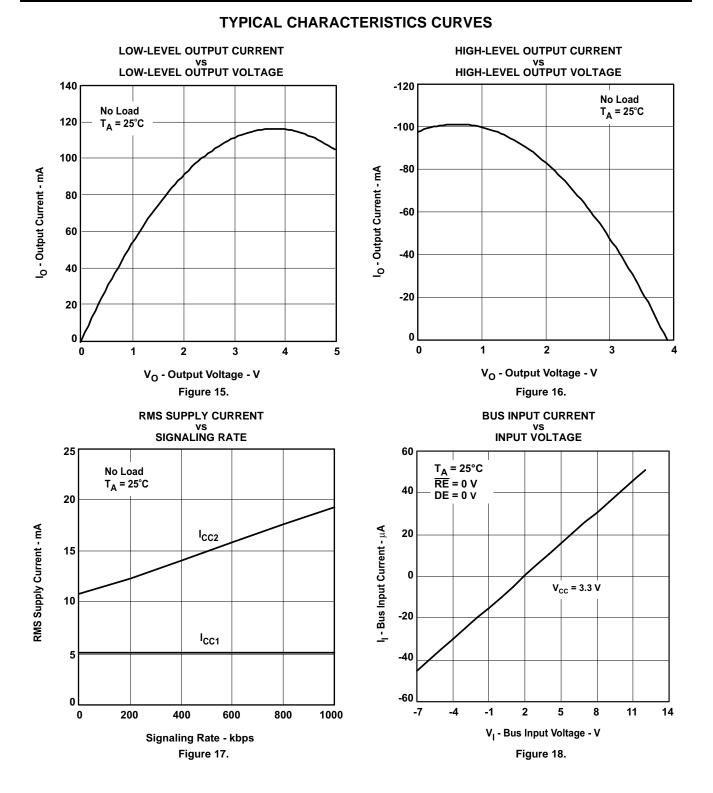
Figure 14. DW-16 θ_{JC} Thermal Derating Curve per IEC 60747-5-2

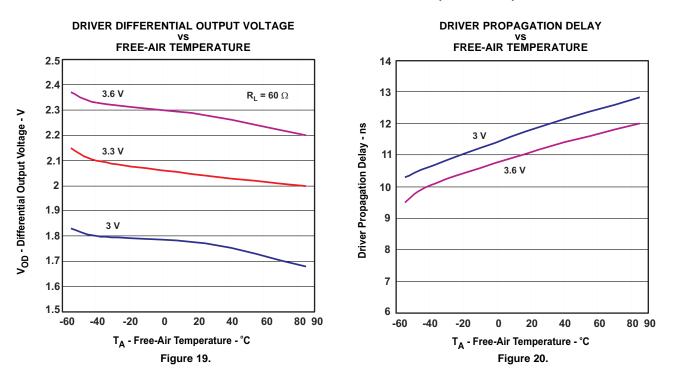


EQUIVALENT CIRCUIT SCHEMATICS









TYPICAL CHARACTERISTICS CURVES (continued)

FEXAS

INSTRUMENTS

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APPLICATION INFORMATION

Transient Voltages

Isolation of a circuit insulates it from other circuits and earth so that noise develops across the insulation rather than circuit components. The most common noise threat to data-line circuits is voltage surges or electrical fast transients that occur after installation. The transient ratings of the ISO15 and ISO35 are sufficient for all but the most severe installations. However, some equipment manufacturers use their ESD generators to test transient susceptibility of their equipment, and can exceed insulation ratings. ESD generators simulate static discharges that may occur during device or equipment handling with low-energy but high voltage transients.

Figure 21 models the ISO15 and ISO35 bus IO connected to a noise generator. C_{IN} and R_{IN} is capacitance or resistance across the device and any other stray or added capacitance or resistance across the A or B pin to GND2. C_{ISO} and R_{ISO} is the capacitance and resistance between GND1 and GND2 of the ISO15 and ISO35 plus those of any other insulation (transformer, etc.). The stray inductance is assumed to be negligible. From this model, the voltage at the isolated bus return is,

$$V_{\rm GND2} = V_{\rm N} \frac{Z_{\rm ISO}}{Z_{\rm ISO} + Z_{\rm IN}}$$
(1)

and will always be less than 16 V from V_N. If the ISO15 and ISO35 are tested as a stand-alone device, R_{IN} = 6 $10^{4}\Omega$, C_{IN} = 16 10^{-12} F, R_{ISO} = $10^{9}\Omega$ and C_{ISO} = 10^{-12} F.

Note from Figure 21 that the resistor ratio determines the voltage ratio at low frequency and it is the inverse capacitance ratio at high frequency. In the stand-alone case and for low frequency,

$$\frac{V_{GND2}}{V_N} = \frac{R_{ISO}}{R_{ISO} + R_{IN}} = \frac{10^9}{10^9 + 6x10^4}$$
(2)

or essentially all of noise appears across the barrier. At high frequency,

$$\frac{V_{GND2}}{V_N} = \frac{\frac{1}{C_{ISO}}}{\frac{1}{C_{ISO}} + \frac{1}{C_{IN}}} = \frac{1}{1 + \frac{C_{ISO}}{C_{IN}}} = \frac{1}{1 + \frac{1}{16}} = 0.94$$
(3)

and 94% of V_N appears across the barrier. As long as R_{ISO} is greater than R_{IN} and C_{ISO} is less than C_{IN} , most of transient noise appears across the isolation barrier.

It is not recommend for the user to test equipment transient susceptibility with ESD generators, or consider product claims of ESD ratings above the barrier transient ratings of an isolated interface. ESD is best managed through recessing or covering connector pins in a conductive connector shell and installer training.

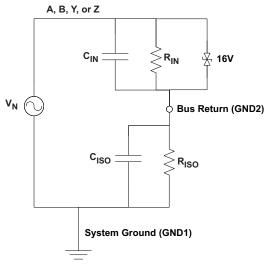


Figure 21. Noise Model

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
ISO15DW	ACTIVE	SOIC	DW	16	40	TBD	Call TI	Call TI
ISO15DWR	ACTIVE	SOIC	DW	16	2000	TBD	Call TI	Call TI
ISO35DW	PREVIEW	SOIC	DW	16	40	TBD	Call TI	Call TI
ISO35DWR	PREVIEW	SOIC	DW	16	2000	TBD	Call TI	Call TI

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are r	nominal
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Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ISO15DWR	SOIC	DW	16	2000	330.0	16.4	10.9	10.78	3.0	12.0	16.0	Q1



PACKAGE MATERIALS INFORMATION

17-Jun-2008



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ISO15DWR	SOIC	DW	16	2000	358.0	335.0	35.0

DW (R-PDSO-G16)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in inches (millimeters).

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).

D. Falls within JEDEC MS-013 variation AA.



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