

AVC Liquid Crystal Displays Group

LK043T1DG02 TFT-LCD Module

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		MOBILE LCD WUXI SHARP	CHINA DESIGN CENTER
	SPECIFICATION		

TFT LCD Module

 $(480 \times \text{RGB} \times 272 \text{ dots})$

Model No.

LQ043T1DG02

CUSTOMER'S APPROVAL

DATE

BY

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GENERAL MANAGER MOBILE LCD CHINA DESIGN CENTER WUXI SHARP

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1. Applicable Scope

This specification is applicable to TFT-LCD Module "LQ043T1DG02".

2. General Description

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver ICs, Input FPC and a back light unit. Graphics and texts can be displayed on a 480×3×272 dots panel with about 16million colors by supplying 24bit data signals(8bit×RGB), Four timing signals, logic (Typ. +3.3V), analog (Typ. +5V) supply voltages for TFT-LCD panel driving and supply voltage for back light.

3. Mechanical (Physical) Specifications

Item	Specifications	Unit
Screen size	10.9 (4.3" type) diagonal	ст
Active area	95.04(H)×53.856(V)	mm
Pixel format	480(H)×272(V)	pixel
Tixerionnat	1 Pixel =R+G+B dots	-
Pixel pitch	0.198(H)×0.198(V)	mm
Pixel configuration	R,G,B vertical stripes	-
Display mode	Normally white	-
Unit outline dimensions	105.5(W)×67.2(H)×3.95(D)	mm
Mass	Approx. 48.5	g

% The above-mentioned table indicates module sizes without some projections and FPC. For detailed measurements and tolerances, please refer to Fig.1.

4. Input Terminal Names and Functions

4-1. TFT LCD Panel Driving (Reference Connector: Hirose Electric CO., LTD. Product No.: FH12A-40S-0.5SH (55) Top contact type) **X** The Bottom contact type can be selected according to side of mounted connector and terminal side of FPC.

Terminal No.	Terminal name	Function	Remarks
1	GND	GND(0V)	
2	GND	GND(0V)	
3	VCC	+3.3V power source	
4	VCC	+3.3V power source	
5	R0	RED Data Signal (LSB)	
6	R1	RED Data Signal	
7	R2	RED Data Signal	
8	R3	RED Data Signal	
9	R4	RED Data Signal	
10	R5	RED Data Signal	
11	R6	RED Data Signal	
12	R7	RED Data Signal (MSB)	
13	G0	GREEN Data Signal (LSB)	
14	G1	GREEN Data Signal	
15	G2	GREEN Data Signal	
16	G3	GREEN Data Signal	
17	G4	GREEN Data Signal	
18	G5	GREEN Data Signal	
19	G6	GREEN Data Signal	
20	G7	GREEN Data Signal (MSB)	
21	B0	BLUE Data Signal (LSB)	
22	B1	BLUE Data Signal	
23	B2	BLUE Data Signal	
24	B3	BLUE Data Signal	
25	B4	BLUE Data Signal	
26	B5	BLUE Data Signal	
27	B6	BLUE Data Signal	
28	B7	BLUE Data Signal (MSB)	
29	GND	GND(0V)	
30	CK	Clock signal to sample each date	
31	DISP	Display ON/OFF Signal	
32	Hsync	Horizontal synchronizing signal	
33	Vsync	Vertical synchronizing signal	
34	NC	NC	Note 1
35	AVDD	+5V Analog power source	
36	AVDD	+5V Analog power source	
37	NC	NC	Note 1
38	TEST1	TEST1	Note 2
39	TEST2	TEST2	Note 3
40	TEST3	TEST3	Note 3

Note 1) They have been open within FPC.

Note 2) Please be sure to set 38 pins (TEST1) to open.

Note 3) Please be sure to connect 39 pin (TEST2), 40 pin (TEST3) with GND.

4-2. Backlight

0.5mmP 4Pin FPC (Reference Connector: Kyocera Elco Corporation Product No.: 6298 Bottom contact type)

Terminal No.	Signal	Function				
1	VLED-	LED Power Source Input terminal (Cathode side)				
2	NC	No Connection				
3	NC	No Connection				
4	VLED+	LED Power Source Input terminal (Anode side)				

5. Absolute Maximum Ratings

Item	Symbol	Conditions	Rated value	Unit	Remarks
Input voltage	VI	Ta=25°C	-0.3 \sim VCC+0.3	V	[Note 1]
3.3 V Power supply voltage	VCC	Ta=25°C	0 \sim +4.5	V	
5 V Power supply voltage	AVDD	Ta=25°C	0 \sim +6.0	V	
Temperature for storage	Tstg	-	-30 \sim +85	°C	[Note 2]
Temperature for operation	Topr	-	-10 \sim +70	°C	【Note 3】
LED Input electric current	ILED	Ta=25°C	35	mA	[Note 4]
LED electricity consumption	PLED	Ta=25°C	123	mW	[Note 4]

[Note 1] CK,R0~R7,G0~G7,B0~B7,Hsync,Vsync,DISP

[Note 2] Humidity : 80%RHMax. (Ta≤40°C)

Maximum bulb temperature under 39°C (Ta>40°C) See to it that no dew will be condensed.

[Note 3] Panel surface temperature prescribes.

(Reliability is examined at ambient temperature of 50°C.)

[Note 4] Power consumption of one LED (Ta=25°C) (use 9 pieces LED)

Ambient temperature and the maximum input are fulfilling the following operating conditions.



Ambient temperature Ta (°C) Ambient temperature and the maximum input

6. Electrical Characteristics

6-1. TFT LCD Panel Driving Ta							
	Item		Min.	Тур.	Max.	Unit	Remarks
+3.3V power	DC voltage	VCC	+2.3	+3.3	+3.6	V	[Note 1]
supply	DC current	Icc	-	0.5	2	mA	[Note 3]
+5V power	DC voltage	AVDD	+4.8	+5.0	+5.2	V	[Note 1]
supply	DC current	I _{AVDD}	-	8	16	mA	[Note 3]
Per	Permissive input ripple voltage		-	-	100	mVp-p	VCC=+3.3V
ri			-	-	100	mVp-p	AVDD=+5.0V
Input	Input voltage (Low)		-	-	0.2 _{V_{CC}}	V	[Note 4]
Input	Input voltage (High)		0.8 V _{CC}	-	-	V	
Inpu	Input current (Low)		-	-	4.0	μA	V ₁ =0V [Note 4]
Input	Input current (High)		-	-	4.0	μA	V ₁ =2.5V [Note 4]

* The rush current will flows when power supply is turned on, so please design the power supply circuit referring to [Note 5].

(The rush current changes according to the condition of the supply voltage value, rising time and so on.)

[Note 1]

Sequences of supply voltage and signals



- ◎ Please do not supply AVDD before VCC.
- It discharges and boost up voltage for TFT module on the basis of a DISP-signal It drives Max-10 flames (about 0.2seconds) from change of DISP-signals by reasons that It takes time for 9 flames while each processing operation.

Therefore, the display start is delayed for 10 flames and Ten or more frames needs to be voltage maintained at the time of a display end.

- ◎ It is not problem to set up DISP=L ,AVDD=GND when VCC voltage is supplied
- Please don't set various signals to Hi-Z when VCC-voltage is supplied in reason that those signals are CMOS input.
- ◎ Don't change DISP signal into the state of H level When AVDD voltage is in the state of GND.
- ◎ The ON/OFF timing of LED Back Light is an example.

	MIN	TYP	MAX	unit	Remarks
t1_C	0	-	10	ms	
t1_D	0.5	-	10	ms	
t 2	50	-	-	ms	
t 3	0.5	-	-	ms	[Note 2]
t 4	0	-	-	ms	
t 5	0	-	-	ms	

Dip Conditions for supply voltage



[Note 2] While "VSYNC" is "Low", don't change "DISP" signal "Low" to "High".



[Note 3] Typical current situation: 256-gray-bar pattern VCC=3.3V AVDD=5.0V



[Note 4] CK, R0~R7, G0~G7,B0~B7,Hsync,Vsync,DISP

Icc

AVDE

VCC

<u>AVDD</u>

4.7uF

Measurement part





An example of rush current measurement



0.1uF

2.2uF

OMeasurement conditions

- Power supply voltage VCC : 3.3V AVDD : 5.0V
- Disp signal : OFF \Rightarrow ON
- Other input signals : GND
- Measurement system : refer to right Fig.
- rush current measurement timing : refer to following Fig.



These rush current won't flow stationary,

these will flow at the timing shown in Measurement 3.

6-2. Back light driving

The back light system has nine LEDs

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Rated Voltage	V_{BL}	-	28.8	31.5	V	
Rated Current	١L	-	20	-	mA	Ta=25°C

7. Timing characteristics of input signals

7-1 Timing characteristics

Para	Parameter		Min.	Тур.	Max.	Unit	Remark
	Frequency	1/Tc	7.83	9.00	9.26	MHz	
	Duty ratio	Th/T	40	50	60	%	
	Cycle	t _{ськ}	108	111	128	ns	
Clock	High Width	t _{снw}	43	-	-	ns	
	Low Width	tclw	43	-	-	ns	
Vsync Se	etup Time	tvs	25	-	-	ns	
Hsync S	etup Time	tнs	25	-	-	ns	
DATA	Setup Time	t _{DS}	25	-	-	ns	
DATA	Hold Time	t _{DH}	25	-	-	ns	
Rising/Fal	ling Time	t _{RF}	-	-	20	ns	
	Period	TH	-	525	-	Clock	
	Pulse width	ТНр	-	41	-	Clock	
Horizontal synchronizing	Horizontal period	THd	-	480	-	Clock	
	Back porch	THb	-	2	-	Clock	
	Front porch	THf	-	2	-	Clock	
	Period	TV	-	286	-	Line	
	Pulse width	TVp	-	10	-	Line	
Vertical synchronizing	Vertical period	TVd	-	272	-	Line	
	Back porch	TVb	-	2	-	Line	
	Front porch	TVf	-	2	-	Line	



7-2 Timing details







[Note] • In case of using the slow frequency, the deterioration of display, flicker etc may occur.
• The timing characteristics are basically fixed as above.

7-3 Input Data Signals and Display Position on the screen



Please refer to 4-1 about Pin arrangement.

Please refer to 4-2 about LED side Pin arrangement.

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors &	Date signal																								
	Gray	Gray	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7
	Scale	Seele	LSB							MSB	LSB							MSB	LSB							MSB
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
œ	Green	_	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
asic	Cyan	_	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Basic Color	Red	_	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
or	Magenta	_	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
/ Sca	仓	\checkmark				1	L							1	/								r			
Gray Scale of Red	Û	\checkmark	\checkmark						\checkmark					\checkmark												
f Re	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
đ	Ŷ	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scal	仓	\checkmark				1	r							1	/								r			
e of	Û	\checkmark				1	r							1									r			
Gree	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
вņ	Ŷ	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
		GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	ी रो	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Gray Scale of Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Sca	<u></u> ①	\checkmark	\checkmark						\downarrow \downarrow																	
ile o	Û	\checkmark				1	L				\checkmark									r						
f Blu	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
ē		GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
		GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0: Low level voltage, 1: High level voltage

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of 24 bit data signals, the 16-million-color display can be achieved on the screen.

9. Optical Characteristics

Module characteristics

						,	,		
Parameter Symbo		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	
Viewing	Horizontal	θ21,θ22		-	60	-	Deg.		
angle	Vertical	θ11	CR>10	-	40	-	Deg.	[Note1,4]	
range	ventical	θ12		-	60	-	Deg.		
Contrast ratio		CR	Optimum viewing angle	100	300	-	-	[Note2,4]	
Response	Rise	τ r	θ=0°	-	30	45	ms	[Noto2 4]	
Time	Decay	τ d	0-0	-	30	45	ms	[Note3,4]	
Chromaticity of White Luminance of white		θ=0°		0.27	0.32	0.37	-	[Note4]	
		У	0-0	0.29	0.34	0.39	-	[NOLE4]	
		XL1	θ=0°	450	600	-	cd/m ²	I _{LED} =20mA 【Note4】	
Uniformity		U	θ=0°	70	80	-	%	[Note5]	

Ta = 25°C, VCC = +3.3V, AVDD = 5.0V

* The optical characteristics measurements are operated under a stable luminescence(ILED=20mA) and a dark condition. (Refer to following figure)



Measuring method (c) for optical characteristics

[Note 1] Definitions of viewing angle range



[Note 2] Definition of contrast ratio

The contrast ratio is defined as the following Contrast ratio (CR) = $\frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$

[Note 3] Definition of response time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white"





[Note 5] Definition of Uniformity.

Uniformity = $\frac{\text{Minimum Brightness}}{\text{Maximum Brightness}} \times 100 (\%)$

The brightness should be measured on the 9-point as shown in the following figure.



10. Mechanical characteristics

10-1) FPC (for LCD panel) characteristics

- (1) Specific connector: FH12A-40S-0.5SH(55) (HIROSE)
- (2) Bending endurance of the bending slits portion

No line of the FPC is broken for the bending test (Bending radius=0.6mm and angle=90°) in 30 cycles.

11. Handling of modules

11-1 Inserting the FPC into its connector and pulling it out.

- ① Be sure to turn off the power supply and the signals when inserting or disconnecting the cable.
- 2 Please insert for too much stress not to join FPC in the case of insertion of FPC.
- 11-2 About handling of FPC
- ① The bending radius of the FPC should be more than 1.4mm, and it should be bent evenly.
- ② Do not dangle the LCD module by holding the FPC, or do not give any stress to it.
- 11-3 Mounting of the module
- ① The module should be held on to the plain surface. Do not give any warping or twisting stress to the module.
- ② Please consider that GND can ground a modular metal portion etc. so that static electricity is not charged to a module.

11-4 Cautions in assembly / Handling pre cautions.

As the polarizer can be easily scratched, be most careful in handling it.

1 Work environments in assembly.

Working under the following environments is desirable:

- a) Implement more than 1MΩ conductive treatment (by placing a conductive mat or applying Conductive paint) on the floor or tiles.
- b) No dusts come in to the working room. Place an adhesive, anti-dust mat at the entrance of the room.
- c) Humidity of 50 \sim 70% and temperature of 15 \sim 27°C are desirable.
- d) All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
- e) Use a blower for electrostatic removal. Set it in a direction slightly tilt downward so that each Module can be well subjected to its wind. Set the blower at an optimum distance between the blower and the module.
- 2 How the remove dust on the polarizer
- a) Blow out dust by the use of an N2 blower with antistatic measures taken. Use of an ionized air Gun is recommendable.
- b) When the panel surface is soiled, wipe it with soft cloth.
- ③ In the case of the module's metal part (shield case) is stained, wipe it with a piece of dry, soft cloth. If rather difficult, give a breath on the metal part to clean better.
- ④ If water dropped, etc. remains stuck on the polarizer for a long time, it is apt to get discolored or cause stains. Wipe it immediately.
- (5) As a glass substrate is used for the TFT-LCD panel, if it is dropped on the floor or hit by something hard, it may be broken or chipped off.
- 6 Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

11-5 Others

 $(\ensuremath{\mathbbm l})$ Regarding storage of LCD modules, avoid storing them at direct sunlight-situation.

You are requested to store under the following conditions:

(Environmental conditions of temperature/humidity for storage)

- (1) Temperature: 0~40°C
- (2) Relative humidity : 95% or less
- As average values of environments (temperature and humidity) for storing, use the following control guidelines:

Summer season: $20 \sim 35^{\circ}$ C, 85% or less Winter season: $5 \sim 15^{\circ}$ C, 85% or less

 If stored under the conditions of 40°C and 95% RH, cumulative time of storage must be less than 240 hours.

② If stored at temperatures below the rated values, the inner liquid crystal may freeze, causing cell destruction. At temperatures exceeding the rated values for storage, the liquid crystal may become isotropic liquid, making it no longer possible to come back to its original state in some cases.

- ③ If the LCD is broken, do not drink liquid crystal in the mouth. If the liquid crystal adheres to a hand or foot or to clothes, immediately cleanse it with soap.
- ④ If a water drop or dust adheres to the polarizer, it is apt to cause deterioration. Wipe it immediately.
- (5) Be sure to observe other caution items for ordinary electronic parts and components.
- 12. Delivery Form
 - 12-1. Carton storage conditions
 - 1) Carton piling-up: Max 8 rows
 - 2) Environments

Temperature: 0~40°C

Humidity: 65% RH or less (at 40°C)

There should be no dew condensation even at a low temperature and high humidity.

3) Packing form: Refer to 16.LCD module packing carton

*Cartons are weak against damp, and they are apt to be smashed easily due to the compressive pressure applied when piled up. The above environmental conditions of temperature and humidity are set in consideration of reasonable pile-up for storage.

- 12								
	Name	quantity	Note					
	Carton size	1	575×360×225 (mm)					
	Tray	12	Material: Electrification prevention polypropylene					
	(The number of Module)		8 unit/tray: 80 unit/carton					
	Electrification prevention bag	2	Material: Electrification prevention polyethylene					
		2	680mm(length)×500mm(depth)×50µm(thin)					

12-2. Packing composition

Carton weight (80 modules): Approx. 8.1 kg

13. Reliability test items

6 Vibration test (non- operating) Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air)								
2 Low temperature storage test Ta = -30°C 240h 3 High temperature & high humidity operation test Ta = +40°C ; 95%RH 240h 4 High temperature operation test Ta = +70°C 240h 5 Low temperature operation test Ta = -10°C 240h 6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV • 150pF(330Ω) to Housing bezel or panel (in Air)	No	. Test item	Conditions					
3 High temperature & high humidity operation test Ta = +40°C ; 95%RH 240h (No condensation) 4 High temperature operation test Ta = +70°C 240h (The panel temp. must be less than 50°C) 5 Low temperature operation test (non- operating) Ta = -10°C 240h Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G Action time 6ms 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8KV · 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air)	1	High temperature storage test	Ta = +85°C 240h					
3 & high humidity operation test (No condensation) 4 High temperature operation test Ta = +70°C 240h 5 Low temperature operation test Ta = -10°C 240h 6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G Action time 6ms 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) (30min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8KV · 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air)	2	Low temperature storage test						
4 High humidity operation test (No condensation) 4 High temperature operation test Ta = +70°C 240h 5 Low temperature operation test Ta = -10°C 240h 6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes 7 Shock test Frequency : 10~55Hz/Vibration of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air) 10 EPC Bending Test Bending 30 times by bending radius R0.6mm and	3	0						
4 High temperature operation test (The panel temp. must be less than 50°C) 5 Low temperature operation test Ta = -10°C 240h 6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test	5	& high humidity operation test	(No condensation)					
5 Low temperature operation test Ta = -10°C 240h 6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test	Δ	High temperature operation test	Ta = +70°C 240h					
6 Vibration test (non- operating) Frequency : 10~55Hz/Vibration width (one side) : 1.5mr Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV • 150pF(330Ω) to Housing bezel or panel (in Air)	-		$\langle \cdot \cdot \cdot \rangle$					
6 Vibration test (non- operating) Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air)	5	Low temperature operation test	Ta = -10°C 240h					
6 (non- operating) Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z) 7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test		Vibration test	Frequency : 10 \sim 55Hz/Vibration width (one side) : 1.5mm					
7 Shock test Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value : 100G 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test	6		Sweep time : 1minutes					
7 Shock test Impact value : 100G Action time 6ms 8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) (30min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test		(non-operating)	Test period : (2 hours for each direction of X,Y,Z)					
8 Thermal shock test Ta=-25°C~80°C /10 cycles (30 min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV · 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test	7	Shock test	Direction: $\pm X$, $\pm Y$, $\pm Z$, Time: Third for each direction.					
8 Thermal shock test (30 min) (30min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test Bending 30 times by bending radius R0.6mm and	'	SHOCK LESI	Impact value : 100G Action time 6ms					
9 Electro static discharge test (30 min) (30min) 9 Electro static discharge test ±200V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contact) 10 EPC Bending Test Bending 30 times by bending radius R0.6mm and	0	Thormal abook toot	Ta=-25°C~80°C /10 cycles					
9 Electro static discharge test (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contac ±15kV • 150pF(330Ω) to Housing bezel or panel (in Air) 10 EPC Bending Test	0	Thermal shock lest	(30 min) (30min)					
9 Electro static discharge test (1 time for each terminals) ±8kV • 150pF(330Ω) to Housing bezel or panel (Contac ±15kV • 150pF(330Ω) to Housing bezel or panel (in Air) 10 EPC Bending Test			+2001/200pE(00) to Terminals(Contact)					
\pm ±8kV · 150pF(330Ω) to Housing bezel or panel (Contac ±15kV · 150pF(330Ω) to Housing bezel or panel (in Air)10EPC Bending TestBending 30 times by bending radius R0.6mm and								
±15kV · 150pF(330Ω) to Housing bezel or panel (in Air) 10 EPC Bending Test Bending 30 times by bending radius R0.6mm and	9	Electro static discharge test						
10 EPC Bending Test Bending 30 times by bending radius R0.6mm and			\pm 8kV · 150pF(330 Ω) to Housing bezel or panel (Contact)					
			$\pm 15 \text{kV} \cdot 150 \text{pF}(330 \Omega)$ to Housing bezel or panel (in Air)					
angle=90°(LCD FPC, B/L FPC)	10	EPC Bonding Test	Bending 30 times by bending radius R0.6mm and					
	10	IFC bending rest	angle=90°(LCD FPC, B/L FPC)					

[Note] Ta = Ambient temperature

[Check items]

Test No.1~9

In the standard condition, there shall be no practical problems that may

affect the display function.

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

SHARP:

14. Display Grade

The standard regarding the grade of color LCD displaying modules should be based on the delivery inspection standard.

15. Lot No. marking

The lot No. will be indicated on individual labels. The location is as shown

Indication Label

LQ043T1DG02 06J000001 L

Lot numbering and location are specified as follows.

LQ043T1DG02	<u>06 J 000001</u>	W
1	23 4	5

 $\textcircled{1} \ \text{Model number}$

LQ043T1DG02

- ② Product year (lower 2 digits) 06:2006, 07:2007
- ③ Product monthA: JANUARY, B: FEBRUARY, C: MARCH L: DECEMBER
- (4) Serial number $000001 \sim 999999$
- 5 Factory code

Q, L, etc.

16. LCD module packing carton



- 17. Others
- 1 Disassembling the module can cause permanent damage and you should be strictly avoided.
- 2 Please be careful that you don't keep the screen displayed fixed pattern image for a long time, since retention may occur.
- 3 If you pressed down a liquid crystal display screen with your finger and so on, the alignment disorder of liquid crystal will occur. And then it will become display fault.

Therefore, be careful not to touch the screen directly, and to consider not stressing to it.

4 If any problem arises regarding the items mentioned in this specification sheet or otherwise, it should be discussed and settled mutually in a good faith for remedy and/or improvement.

18. Outline dimension



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Suggested applications (if any) are for standard use; See Important Restrictions for limitations on special applications. See Limited Warranty for SHARP's product warranty. The Limited Warranty is in lieu, and exclusive of, all other warranties, express or implied. ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR USE AND FITNESS FOR A PARTICULAR PURPOSE, ARE SPECIFICALLY EXCLUDED. In no event will SHARP be liable, or in any way responsible, for any incidental or consequential economic or property damage.

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